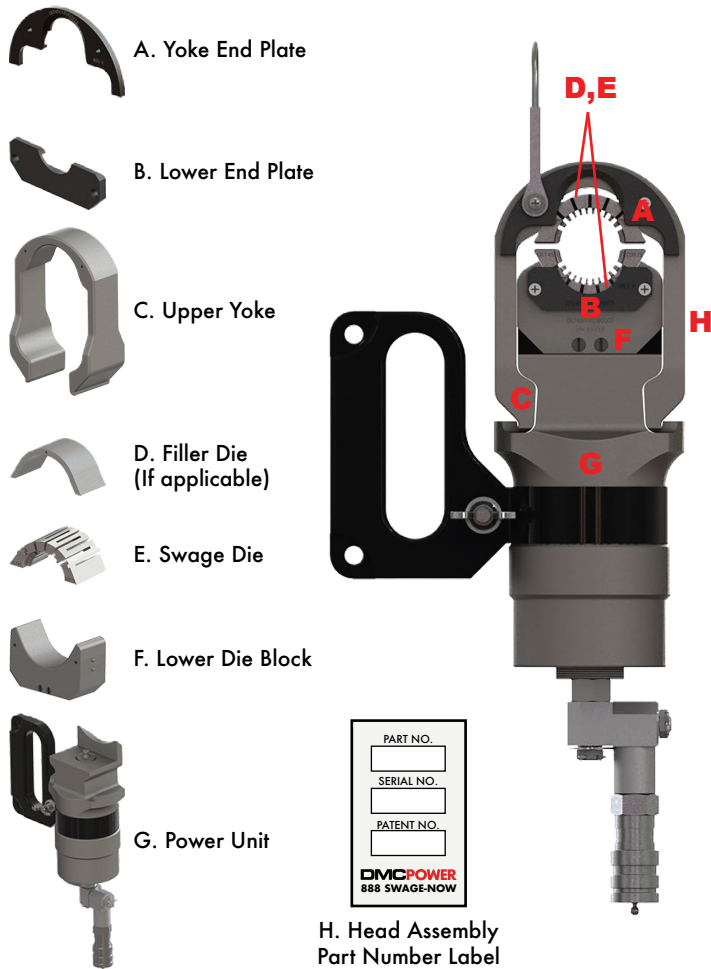


DLT45, DLT58, DLT65, DLT86 Tooling Reference Guide

DMCPower
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Tooling Identification



Tooling Options



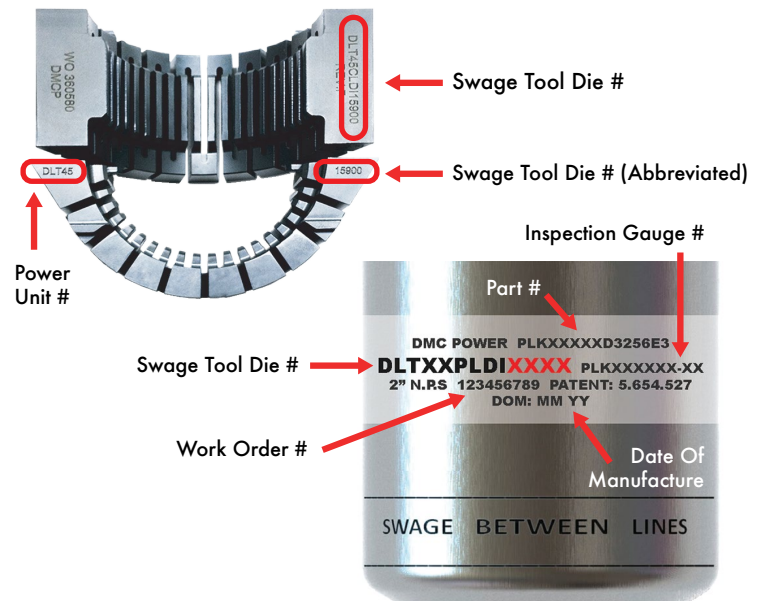
Tooling Accessories



Pump Options



Information on Tooling & Connectors



Personal Protection Equipment:
Always Wear Gloves, Glasses, & Hard Hat
when using the DMCPower System



Only DMCPower Tools
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Quick Start Guide







1. Tightly Connect Hoses to Power Unit and Pump to Prevent Air Lock

2. Check Pump Fluid Level

3. Open Brass Air Valve 1/4 Turn

4. Plug in Power Cord to 110V Power Supply

5. Plug in Hand or Foot Pedal Controller to Pump Assembly






6. Place Die Block on Power Unit. Confirm Screws, Pins, or Allen Bolts Face Forward

7. Confirm Upper Yoke is Free of Debris, and Slides Without Resistance Over Lower Die Block, Prior to Cycling Pump.

8. Cycle Pump to 10,000 PSI

READY TO SWAGE!

Lower Die Block Variations



Screw On



Push Pin



Allen Bolt

Scan QR Code to Watch Video: "Swage Tool Setup & SOP"



Scan QR Code to Watch Video: "Swage Tooling Maintenance"



YouTube Channel: DMCPowerConnectors



Tooling Maintenance






1. Using a Screw Driver, Remove End Plates from the Head Assembly

2. With Head Assembly Dissassembled, Clean All Components with Mild Detergent and Water (Use Putty Knife to Gently Clean Swage Dies)

3. Apply Swage Lube to Upper Yoke, Lower Die Block, and Swage Dies Prior to Reassembly

4. Reassemble Head Assembly. An Upper Yoke Free of Debris Fits Smoothly Over Lower Die Block

READY TO SWAGE!

TOOLING TIPS



For Best Results
Clean Tools
Between Use



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