

SWAGE CONNECTION SYSTEM



SUPERIOR SUBSTATION AND

DMC Power has rapidly evolved over the past half century from a manufacturer of aerospace components into a leading supplier of Substation and Transmission connections around the world. How did we do it? By inventing and perfecting the most advanced connection system in the world: 360° Radial Swaging.

Originally designed – and still in use - for Aerospace applications, DMC Power Swage Tools and Connectors are specially designed to work in tandem with each other to create the most robust and reliable bus, cable, ground and full tension connections in the power industry.

Our customers realize the overall value that DMC Power provides at each and every jobsite and the distinct advantages our Swage System has over other connection methods by being:

- Faster Connections in as little as 15 seconds
- Safer Absence of gases, chemicals, explosions, molten metal and potential line failure minimizes installer safety risks
- **Repeatable** No variability based on installer or weather; consistent connections time after time
- **Verifiable** Simple to use "Go/No-Go" Gauge ensures the connection is secure. No x-rays or other expensive & lengthy inspection methods required
- Tested Extensively tested to meet or exceed all nationally recognized standards, including ANSI C119.4, NEMA CC1, IEEE & ASTM
- **Certified** ISO 9001:2008 facility with engineering, testing and manufacturing under one roof
- **All-Weather** On the job 365 days a year; no downtime during rain, sleet, snow, high wind, high humidity or muddy conditions
- **Unsurpassed Quality** The best materials engineered for each application & process
- Lower Total Project Cost By the end of the job, the total cost of the project (not to mention the risk of injury or connector failure involved with other systems) is by far the lowest in the industry
- Global Presence, Local Support Training when and where you need it











TRANSMISSION CONNECTIONS

SERIOUS QUALITY CONTROL

DMC Power is a "Total Quality" ISO 9001:2008 certified U.S. manufacturing facility committed to continuously and measurably improving our products, services and the overall Quality Management System.

Being ISO 9001:2008 certified helps ensure that our customers receive consistently great quality products with every order. This is achieved through continuous internal audits and yearly independent audits to verify our Quality Management System conforms to strict industry standards.

From initial quoting through on-time deliveries, our pledge to exceed customer expectations of a defect-free, premium value product is one we're proud to make and certain to deliver. We commit that we will provide:





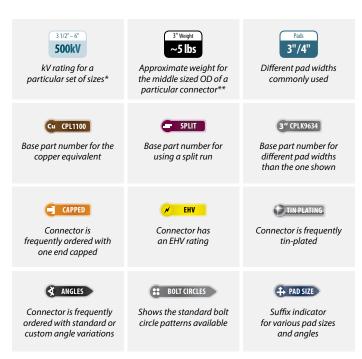


- Totally open communication with our customers
- Only the highest quality products and services
- Products and services delivered on time and in the best possible way
- · Systems of continuous Quality Improvement
- Verified, independent test reports
- Continuously improved products, services, and the Quality Management System that supports them

Our parts catalog contains just a small sample of the most popular connectors from the thousands of different styles and configurations we have available.

Each connector shown includes the base part number, description, image, a typical ordering example and a variety of icons which contain easy to understand information at a glance.

If you need more information, our world class sales and customer service teams are here to help you every step of the way. Simply call us at **888-SWAGE-NOW** or visit us online at **www.DMCPower.com** to see even more connectors, cut sheets, cross-reference guides, part builder tools and more!



^{*} Dependant on bolt shields, corona rings, cable spacing and application

** Contact factory for exact weights

SWAGE TOOLING

- Single Swage installation in most applications
- · Operates in all weather and ground conditions
- Consistent, repeatable, measurable performance
- · Hydraulically operated
- Interchangeable heads for various applications
- Complete rental kits and accessories available

CONNECT WITH THE BEST

DMC Power connectors and Swage tools are proudly made in the U.S.A. and tested to exceed industry standards to provide you with the highest quality bus, cable, grounding, EHV and transmission connections.

Special attention has been paid to safety, speed, reliability and ease of use. We're confident that once you experience the benefits of Swaging you'll never go back to your old installation method again. The best part of the Swage System is that anyone can use our tools. With on-site training and by following the simple, safe, operation, safety and maintenance steps you will:

- Increase installation speed
- Raise safety standards
- Reduce downtime
- Operate in all weather conditions
- Lower the total cost of your project

Complete training designed to teach personnel how to properly install DMC Power Connectors and operate DMC Power Swage Tools are provided at no additional cost.

Contact your Territory Manager or DMC Power directly at **888-SWAGE-NOW** to schedule your team's training today!







WARRANTY INFORMATION

Our Swage tools are a highly engineered piece of equipment that have been designed, manufactured and tested to be used as a mate with only DMC Power connectors, completing our patented "Swage System". Everything we do in regards to material selection, manufacturing processes, testing and certification has come from decades of experience and independent testing of our system as a mate.

If DMC Power Swage Tools are not used with DMC Power connectors you are creating a safety and quality issue and immediately voiding all warranties or guarantees, implied or otherwise, on the tool and the connection being made. Any and all liabilities of the tool and connection will be the sole responsibility of the customer/end user.

DMC Power agrees to repair or replace, free of charge, any Yoke, Die Block or Power Unit manufactured by DMC Power which proves to be defective due to faulty workmanship or materials within 1 year of shipment from the factory. Dies, Endplates and Pumps have a 90 day warranty. This will be honored provided written notice is received by the company immediately following the discovery of such defect.

DMC Power shall have no liability for damages or delays resulting from the use of alternative connectors, any unauthorized substitute service parts or unauthorized repairs not performed by DMC Power. These actions will immediately void the warranty and may cause the equipment to perform in an unsatisfactory or unsafe manner.



360° SWAGING POWER

SUPERIOR QUALITY

Constructed from solid material for maximum strength and reliability

SAVES TIME

Consistently install connectors faster than other methods

ALL-WEATHER

Operates in freezing temperatures, wind, snow, rain & heat

IMPROVES SAFETY

No open flames or special safety equipment required

LOWER TOTAL PROJECT COST

Reduce labor expenses, set-up costs and downtime

INSPECTABLE QUALITY

Easily and immediately verify Swage with "Go/No-Go" Gauge

EASY TO USE

On-site training gets crews Swaging in as little as 15 minutes

CONSISTENT RESULTS

One button operation produces quick and repeatable results

EASY MAINTENANCE

Few moving parts and easy die removal for cleaning and lubrication

MULTI-PURPOSE

Single tool can be used for various bus, cable, grounding and full tensions applications

Contact DMC POWER to learn more about PURCHASE and RENTAL options





KIT INCLUDES

- Swage Tool
- Die Set
- Hydraulic Pump
- Hydraulic Hose
- Inspection Gauge
- Swage Lube
- Carrying Case

DLT45 / DP45

45 POWER UNIT



















DLT45 Power Unit with 1-1/2" Head Assembly

TOOLING TIPS Buy or Rent Interchangeable Head Assemblies and Inspection Gauges to Increase Tool Flexibility &

Accelerate Time Savings!









	BUS						
BUS O.D.	HEAD ASSEMBLY	POWER UNIT					
1"	DLT57PLHA0016	PLKIG2000-16					
1 - 1/2"	DLT57PLHA0024	PLKIG2000-24					
2"	DLT57PLHA0032	PLKIG2000-32	DLT58MAPW0000				
2 - 1/2"	DLT57PLHA0040	PLKIG2000-40					
3"	DLT57PLHA0048	PLKIG2000-48					
1"	DLT65PLHA0016	PLKIG2000-16					
1 - 1/2"	DLT65PLHA0024	PLKIG2000-24					
2"	DLT65PLHA0032	PLKIG2000-32					
2 - 1/2"	DLT65PLHA0040	PLKIG2000-40	DLT65MAPW0000				
3"	DLT65PLHA0048	PLKIG2000-48					
3 - 1/2"	DLT65PLHA0056	PLKIG2000-56					
4"	DLT65PLHA0064	PLKIG2000-64					
5"	DLT86PLHA0080	PLKIG2000-80	DLT86MAPW0000				
6"	PLT115PLTA0000	PLKIG2000-96	PLT115MAPE1000				

CABLE AND GROUND						
FITTING O.D.	HEAD ASSEMBLY	INSPECTION GAUGE	POWER UNIT			
1/2"	DLT45CLHA00004	DLT45CLIG00004 (C) GCIG200-02G (G)				
3/4"	DLT45CLHA00010	DLT45CLIG00010				
1"	DLT45CLHA02500	DLT45CLIG02500				
1 - 1/4"	DLT45CLHA03975	DLT45CLIG03975 (C) GCIG200-03975 (G)				
1 - 1/2"	DLT45CLHA05565	DLT45CLIG05565 (C) GCIG200-05565 (G)	DLT45MAPW0000			
1 - 3/4"	DLT45CLHA07155	DLT45CLIG07155				
1 - 7/8"	DLT45CLHA08745	DLT45CLIG08745 (C) GCIG200-08745 (G)				
2"	DLT45CLHA11130	DLT45CLIG11130 (C) GCIG200-11130 (G)				
2 - 1/4"	DLT45CLHA15900	DLT45CLIG15900 (C) GCIG200-15900 (G)				
2 - 3/4"	DLT58CLHA25000	DLT45CLIG25000	DLT58MAPW0000			
3 - 1/4"	DLT58CLHA40000	DLT45CLIG40000	DLI 36IVIAPW0000			

DLT58 / DP58

58 POWER UNIT



















with 3" Head Assembly

DLT65

65 POWER UNIT







Bus OD 1"- 4"







DP85 (Full Tension)
DLT86 (5" Bus)

85 & 86 POWER UNITS















DP85 Power Unit with 2" Full Tension Head Assembly



DLT86 Power Unit with 5" Head Assembly

PLT115

6" BUS TOOL







- 2-Stage Pump Required (PLT115PLPE1001)
 see next page
- Includes 5-Point lifting cradle for easy installation at any angle













TOOLING TIPS

DMC Power Offers Three Great Options To Get You Started Swaging:

PURCHASE

Perfect choice for users with:

- Continuous projects
- Higher volume connections
- Unpredictable weather
- Tool maintenance personnel



RENTAL

Great option for:

- Low volume projects
- Budget conscious users
- Expanding Swage tool potential (rent Head Assemblies)
- Emergency maintenance/repairs
- Accelerated time savings (Rent multiple tools)
- Short staffed/welders not available

TRIAL

Whether you're brand new to Swaging or are already a satisfied customer exploring new product categories, we've got you covered with our Tool Trial offer.

DMC Power will deliver Swage Tooling to your jobsite or facility, train your team and let you see for yourself – on your own LIVE project - the power of Swaging with this low risk commitment.

ALL TOOLS QUALIFY FOR:

FREE user training | 24/7 jobsite support | International shipping | Bulk discounts

Tooling is on the shelf and ready to ship - call **888-SWAGE-NOW** to place your order today!

- **HYDRAULIC PUMPS**
- Reservoir sight window to determine hydraulic oil level
- Various Hydraulic Hose and Hand Control options available
- · Factory filled hydraulic oil reservoir
- Shipped safely in sturdy, wheeled case

DLT12MAPE1001

ELECTRIC HYDRAULIC PUMP

- Used with DLT45/58/65/85/86 Power Units
- · Calibrated to stop at 10,000 psi
- Push button activation and automatic retraction
- 5/8 HP, 10,000 RPM motor
- 115V AC, 50/60 Hz
- 1.6 quart hydraulic fluid reservoir
- 7"L x 8"W x 14"H; 28 lbs
- Includes 10' push button hand control and 10' hydraulic hose with threaded connectors



PLT115PLPE1001

2-STAGE HYDRAULIC PUMP

- Used with the PLT115 6" Bus tool only
- · Calibrated to stop at 9,000 psi
- · Manual control with advance, hold & retract settings
- 1/2 HP, 12,000 RPM motor
- 110/115V AC, 50/60 Hz
- 1/2 gallon hydraulic fluid reservoir
- 12"L x 10"W x 19"H; 42 lbs
- Includes 10' push button hand control and 10' hydraulic hose with threaded connectors



DLT17MAPE1001

GAS POWERED PUMP

- · Used with all Power Units
- 2-Stage pump for rapid advance
- · Calibrated to stop at 10,000 psi
- 5.5 HP Honda CHV-Type engine
- · Includes protective roll cage
- · 3 gallon hydraulic fluid reservoir
- 22"L x 20"W x 25"H; 154 lbs
- Includes 50' push button hand control and 50' hydraulic hose with threaded connectors



BUS CONNECTORS

- Aluminum or Copper material
- · Includes pre-applied anti-oxidant compound
- Standard & custom pad sizes & angles available
- Machined to exact specifications from 1"-6"
- External fittings work with 40, 60, 80 & 120 schedules
- · Non-standard and metric sizes available

FASTER, MORE RELIABLE BUS INSTALLATIONS

If installation speed, quality, safety and total project cost is important on your jobsite, stop welding and start Swaging.

Extensive comparative testing shows the DMC Power Swaging system outperforms welded and bolted counterparts in all major tests. Each Swaged Bus connector results in a superior mechanical, thermal and electrical connection for your substation needs.

Qualified to meet or exceed all the nationally recognized standards, including ANSI C119.4 and NEMA CC1, the DMC Power system raises the quality, safety and productivity standard on your site, rendering conventional methods obsolete.

Putting DMC Power to the Test

(typical results for 2" bus fittings)

Corona/RIV Qualified for up to 765kV substations*

Fault Current 45kA

Current Cycle 500 cycles air, 100 cycles water

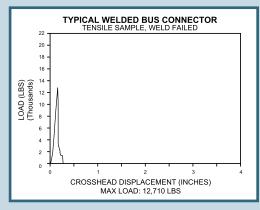
Bending 13,000 lbs. load

Vibration 2hz to 125hz, over 1 million cycles

Tensile Over 17,000 lbs.

Salt Fog 1,000 hours per ASTM B117-90

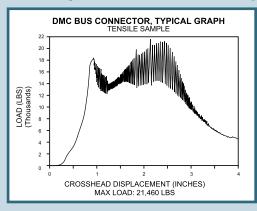
* Some parts may require additional shielding



Typical Test Graph for Welded Connector Failure

THE PROOF IS IN THE TESTING

Swaged connections carry a greater tensile load for a longer amount of time versus welding.



Typical Test Graph for DMC Power Swaged Connector



Current Cycle Testing



Temperature Rise Testing



Bend Testing



Vibration Testing

SPLICE











PLK1010

SPLICE REDUCER







Small Run Large Run



ORDERING EXAMPLE

PLK1000D16 1" Aluminum Splice



PLK1010D 24 64

2-1/2" to 4" Aluminum Splice Reducer

GROUND STUD ASSEMBLY

PLK1160











PLK1160D48

3" Aluminum Splice with Ground Stud



PLK3160

EHV GROUND STUD WITH BALL















PLK3160D64 - 12 Ball Diameter

4" Aluminum EHV Splice with 500kV, 12" Ball Ground Stud



PLK1161

GROUND STIRRUP







Cu CPL1161 PLK5161 CAPPED

ORDERING EXAMPLE

PLK1161D80

5" Aluminum Splice with Ground Stirrup



PLK1165

DUAL GROUND STUD ASSEMBLY











PLK1165D24

1-1/2" Aluminum Splice with Dual Ground Studs



SPLIT FITTINGS FOR EASY INSTALLATION

Many of our connectors can be made with a split main run, making it easy to tap onto existing Bus structures. Simply place one half of the fitting over the Bus bar and slide the other half into the

> interlocking grooves. The two halves are now surrounding the Bus bar and can be securely Swaged on each end in seconds.



Look for this icon FIKS## and the corresponding base part number on our most popular split fitting connectors, or just replace the first digit (PLK1###) with a 5 (PLK5###) for your new split fitting part number.

APPLICATION NOTES



END CAP





ORDERING EXAMPLE

PLK1350D48

3" Aluminum End Cap

PLK1360

ROUNDED END CAP





ORDERING EXAMPLE

PLK1360D32

2" Aluminum Rounded End Cap







ORDERING EXAMPLE

PLK3400D80E3 - Elbow 5" Aluminum EHV Elbow with Angle Corona Ring at 60° Angle



END CAP 3" Weight

EHV BALL-STYLE

PLK3361







BALL SIZES 8=8"/345kV 12=12"/500kV

ORDERING EXAMPLE

PLK3361D64 - 12 - Ball Diameter

4" Aluminum EHV End Cap with 500kV, 12" Ball

PLK1400

ELBOW



Cu CPL1400 / EHV

∢ ANGLES E1=30° E2=45° E3=60° E4=90°

ORDERING EXAMPLE

PLK1400D32E1

2" Aluminum Elbow at 30° Angle

— Elbow

PLK3401



ORDERING EXAMPLE

PLK3401D64E4

4" Aluminum EHV Large Radius Elbow at 90° Angle



PLK1600

A-FRAME











PLK1500

TEE









4-HOLE LONGITUDINAL PAD TEE





PLK1120

DUAL 4-HOLE LONGITUDINAL PAD TEE





ORDERING EXAMPLE

PLK1120D48 E1— Pad Size 3" Aluminum Tee with Two,







4-HOLE 90° TRANSVERSE PAD TEE





PLK1170

DUAL 4-HOLE 90° TRANSVERSE PAD TEE







2-HOLE **LONGITUDINAL PAD TEE**



2" Aluminum Tee with 2"x5", 2-Hole Longitudinal Pad



2-HOLE 90° TRANSVERSE PAD TEE



ORDERING EXAMPLE Pad Lenath PLK1250D48E1 3" Aluminum Tee with 2"x5". 2-Hole 90° Transverse Pad



PLK1106

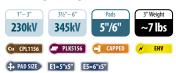
6-HOLE **LONGITUDINAL PAD TEE**



Pad Size PLK1106D48E1 3" Aluminum Tee with 5"x5", 6-Hole Longitudinal Pad

PLK1156

6-HOLE 90° TRANSVERSE PAD TEE



ORDERING EXAMPLE Pad Size PLK1156D16E5 1" Aluminum Tee with 6"x5", 6-Hole 90° Transverse Pad



4-HOLE CENTER FORMED PAD TERMINAL





















PLK1880

4-HOLE OFFSET PAD TERMINAL















1-1/2" Aluminum Terminal with 3", 4-Hole Offset Pad





ANGLED PAD OPTIONS:

Copper, 3" pad, EHV and custom angles are available. Visit the product page on DMCPower.com for details.

PLK1863

4-HOLE 30° **ANGLED PAD**



PLK1860

4-HOLE 45° **ANGLED PAD**



PLK1866

4-HOLE 60° **ANGLED PAD**



PLK1870

4-HOLE 90° **ANGLED PAD**



CUSTOM SOLUTIONS



ANY CONNECTOR. ANY ANGLE.

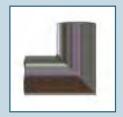
Of course we have standard 15°, 30°, 45°, 60°, 75° & 90° angled parts, but what happens when something doesn't match up exactly as designed, shifts over time or needs to be cut out and replaced?

Because we can custom make each individual connector to your exact specifications, any standard or custom angle combination is possible.

This icon ANGLES indicates we have numerous options ready to be machined for the part listed, just call 888-SWAGE-NOW with your specs and let DMC Power take care of the rest.



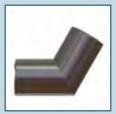




90° Angle



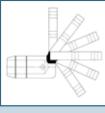
75° Angle



60° Angle



45° Angle



Custom Angles

2-HOLE CENTER FORMED PAD TERMINAL













4" Aluminum Terminal with 2", 2-Hole Center Formed Pad



PLK1885

2-HOLE OFFSET **PAD TERMINAL**







ORDERING EXAMPLE

PLK1885D24

1-1/2" Aluminum Terminal with 2", 2-Hole Offset Pad



PLK1865

2-HOLE 45° PAD TERMINAL









Cu CPL1865

ORDERING EXAMPLE

PLK1865D32

2" Aluminum Terminal with 2", 2-Hole 45° Pad



PLK1875

2-HOLE 90° PAD TERMINAL









ORDERING EXAMPLE

PLK1875D16

1" Aluminum Terminal with 2", 2-Hole 90° Pad



PLK1886

6-HOLE OFFSET PAD TERMINAL

 \leftrightarrow PAD WIDTH A = 5'' B = 6''















PLK1856

6-HOLE CENTER FORMED PAD TERMINAL













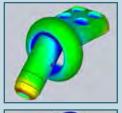


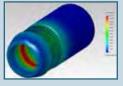


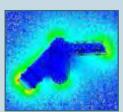


NEXT GENERATION ENGINEERING

From computer simulations and tensile testing to delivering the final AUTOCAD Drawing and Connectors, DMC Power's in-house engineering and R&D team can design, test and deliver any connector faster than anyone. Contact your local Territory Manager to get your custom project started today.









SUPERIOR DESIGN



www.dmcpower.com

SLIP/RIGID FIT SWAGED **BUS SUPPORT**



Cu (PL2210

BOLT CIRCLES E1=3" E2=5" E3=7" E12=3"/5"

ORDERING EXAMPLE PLK2210D40 E12 2-1/2" Slip/Rigid Bus Support with 3" & 5" Bolt Circles



EHV SLIP/RIGID FIT SWAGED BUS SUPPORT



BOLT CIRCLES E12=3"/5" E23=5"/7"

ORDERING EXAMPLE PLK3210D80 E23 5" Slip/Rigid EHV Bus Support with 5" & 7" Bolt Circles



PLK2200

SLIP FIT BUS SUPPORT



Cu CPL2200

BOLT CIRCLES E1=3" E2=5" E3=7" E12=3"/5"



PLK3200

EHV SLIP FIT BUS SUPPORT



~6 lbs

Cu CPL3200 ✓ EHV \$\$ BOLT CIRCLES E12=3"/5" E23=5"/7"



3" Slip Fit EHV Bus Support with 3" & 5" Bolt Circles



PLK2230

SLIP/RIGID FIT **BUS SUPPORT**





Cu CPL2230

BOLT CIRCLES E1=3" E2=5" E3=7" E12=3"/5"



PLK3230

EHV SLIP/RIGID FIT BUS SUPPORT



PLK2230 / PLK3230 Bus Support Features









6" Slip/Rigid EHV Bus Support with 5" & 7" Bolt Circles



SUPERIOR DESIGN



Slip Fit -

Loose fit that allows the bus to slide and expand.



Static Spring –

Used during Slip Fit applications to prevent arcing & reduce Bus chatter.



Rigid Fit -

Tightly bolted connection that completely eliminates Bus movement.



Recessed Bolts -

Allows for one handed, Hex Wrench installation.

BUS TO PAD EXPANSION









Cu CPL2600 ANGLES

→ PAD WIDTH E0=2" E1=4" E2=3" E3=5" E4=6"

ORDERING EXAMPLE PLK2600D80 E3 5" Bus Expansion to



PLK3600

EHV BUS TO PAD EXPANSION









3-1/2" EHV Bus Expansion to 3", 4-Hole Pad



PLK2810

BUS TO BUS EXPANSION

5", 4-Hole Pad





Cu CPL2810



PLK3810

EHV BUS TO BUS EXPANSION









ORDERING EXAMPLE

PLK2810D16

1" Bus to Bus Expansion

ORDERING EXAMPLE

PLK3810D80

5" EHV Bus to Bus Expansion



Bolt Shields, Mounting Hardware, custom designs and a wide range of Vertical Supports are also available





PLK2602

CONDENSED BUS TO PAD EXPANSION













ORDERING EXAMPLE PLK2602D32 E2 2" Condensed Bus Expansion

PLK2700

EXPANSION SUPPORT







Cu CPL2700







ORDERING EXAMPLE

4" Bus to Bus Expansion Support with 3" & 5" Bolt Circles



PLK3700

EHV EXPANSION SUPPORT

to 3", 4-Hole Pad







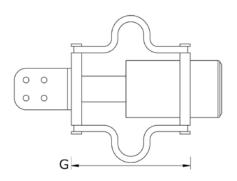












SETTING DIMENSIONS FOR EXPANSION JOINTS

DMC Power Bus Expansions are designed to expand/contract up to 4.42" through a 315°F temperature range.

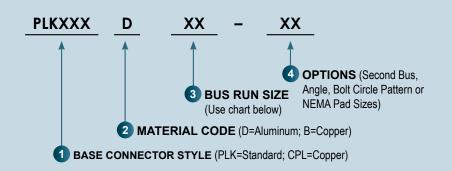
The "G" Dimension Movement in the chart below shows the movement range and installation point at a particular temperature. These are based on the assumption that the total length between rigid supports is 90 feet or less.

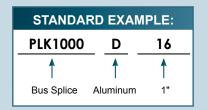
For more Bus Expansion information, call **888-SWAGE-NOW.**

		"G" Dimension Movement							
Bus	Movement	Bus	Expansion Supp	oorts	Bus Expansion	Condensed Expansion			
Temp. [°F]	from Median	PLK2700DxxE12 PLK3700DxxE12	PLK2700D80E1 PLK2700DxxE3 PLK3700D80E1 PLK3700DxxE3	PLK2700D80E23 PLK3700D80E23	PLK2600, PLK2601, PLK2610, PLK2701, PLK2810, PLK3600, PLK3601, PLK3610, PLK3701, PLK3810	PLK2602			
-65	-2.211	16.901	18.341	20.341	13.711	4.461			
-60	-2.141	16.831	18.271	20.271	13.641	4.391			
-50	-2.001	16.691	18.131	20.131	13.501	4.251			
-40	-1.86	16.550	17.990	19.990	13.360	4.110			
-30	-1.72	16.410	17.850	19.850	13.220	3.970			
-20	-1.58	16.270	17.710	19.710	13.080	3.830			
-10	-1.439	16.129	17.569	19.569	12.939	3.689			
0	-1.299	15.989	17.429	19.429	12.799	3.549			
10	-1.158	15.848	17.288	19.288	12.658	3.408			
20	-1.018	15.708	17.148	19.148	12.518	3.268			
30	-0.878	15.568	17.008	19.008	12.378	3.128			
40	-0.737	15.427	16.867	18.867	12.237	2.987			
50	-0.597	15.287	16.727	18.727	12.097	2.847			
60	-0.456	15.146	16.586	18.586	11.956	2.706			
70	-0.316	15.006	16.446	18.446	11.816	2.566			
80	-0.176	14.866	16.306	18.306	11.676	2.426			
90	-0.035	14.725	16.165	18.165	11.535	2.285			
100	0.105	14.585	16.025	18.025	11.395	2.145			
110	0.246	14.444	15.884	17.884	11.254	2.004			
120	0.386	14.304	15.744	17.744	11.114	1.864			
130	0.527	14.164	15.604	17.604	10.974	1.724			
140	0.667	14.023	15.463	17.463	10.833	1.583			
150	0.807	13.883	15.323	17.323	10.693	1.443			
160	0.948	13.742	15.182	17.182	10.552	1.302			
170	1.088	13.602	15.042	17.042	10.412	1.162			
180	1.229	13.462	14.902	16.902	10.272	1.022			
190	1.369	13.321	14.761	16.761	10.131	0.881			
200	1.509	13.181	14.621	16.621	9.991	0.741			
210	1.65	13.040	14.480	16.480	9.850	0.600			
220	1.79	12.900	14.340	16.340	9.710	0.460			
230	1.931	12.760	14.200	16.200	9.570	0.320			
240	2.071	12.619	14.059	16.059	9.429	0.179			
250	2.211	12.479	13.919	15.919	9.289	0.039			
92.5	0	14.690	16.130	18.130	11.500	2.250			

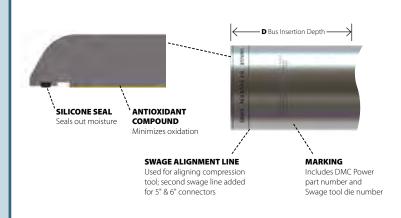
Median

BUS CONNECTOR ORDERING NOMENCLATURE





STANDARD BUS SIZES



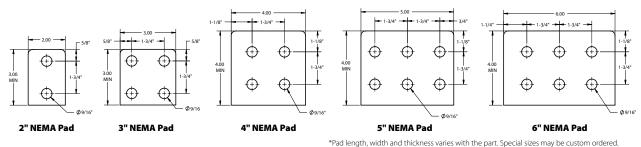
DMC Size	Bus Size	Fitting O.D.	D Min.	D Max
16	1"	2.00	1.50	2.00
24	1-1/2"	2.50	1.50	2.00
32	2"	3.00	2.00	2.50
40	2-1/2"	3.75	2.00	2.50
48	3"	4.37	3.00	3.50
56	3-1/2"	5.00	3.00	3.50
64	4"	5.50	3.00	3.50
80	5"	6.50	5.00	5.75
96	6"	8.00	6.00	6.75

Suffix	Circle Radius	Hole Size (8 holes/circle)	Plate Thickness
E1	3"	9/16" x 13/16"	1/2"
E2	5"	11/16" x 1-1/16"	1/2"
E3	7"	13/16" x 1-1/2"	1/2"
E12	3" 5"	9/16" x 13/16" 11/16" x 1-1/16"	3/4"
E23	5" 7"	11/16" x 1-1/16" 13/16" x 1-1/2"	3/4"
E123	3" 5" 7"	9/16" x 13/16" 11/16" x 1-1/16" 13/16" x 1-1/2"	3/4"

STANDARD BOLT CIRCLE DIMENSIONS



STANDARD NEMA PAD DIMENSIONS





- Aluminum or Copper material
- AAC, ACSR, ACAR, Ropelay, Copper & Metric Cables
- Pre-drilled inspection/weep hole
- Split, EHV and tin-plated versions available
- · Custom angles, pads and barrel spacing
- Single Swage installation
- Instant inspection with Go/No-Go Gauge
- · No bird caging or bent connectors

STATE OF THE ART SWAGE TECHNOLOGY

Substation customers around the world trust DMC Power's patented Swage system on their most critical Transmission and Distribution connections.

Once you experience the peace of mind that our superior connection provides and the all-weather, time saving capabilities of our cutting edge design, you'll never go back to your old way of installing electrical cable connections again.

Cable Swage System Advantages:

SAVETIME

Lightweight tool uses just one 360° compression instead of multiple crimps.

COMPLETE 360° CONTACT

Swaging creates a virtually void free connection and maximizes conductivity by compressing the interior of the fitting around the exterior of the cable.

FINISHED PADS

Both sides of the extruded aluminum pad can be used equally as a connection surface.

TIN PLATING

Available on all connectors for use with dissimilar metals and to deter copper theft.

SIMPLE ONE-STEP INSPECTION

Easily inspect your Swage in seconds with the handheld "Go/No-Go" Inspection Gauge.

CUSTOM SOLUTIONS AVAILABLE

A wide range of cable configurations and connector types (including Ropelay Cable, metric sizes, copper and EHV rated parts) are available for any type of job. For those times you need a quick or custom solution, DMC Power is here to help. Our in-house engineering, R&D, manufacturing and testing teams will develop and deliver exactly what you need faster than anyone else.



Our connectors are available in a variety of configurations and sizes to handle any cable job



The lightweight Swage Tool connects cables in even the most hard to reach places

DMC Power's cable connectors are qualified to meet or exceed nationally recognized standards and tests

Cable Connector Qualifications

	Tensile: 30%-53% (Min/Max) of conductor strength; 5% required for Class 3 connectors
ANSI C119.4	Current Cycle: 500 cycles (class A); met all thermal & resistance requirements
	Pre-existing Cable: After tapping into run, Swaged cable retained 90% of rated strength
ASTM B117	Salt Fog: 1,000 hours passed
	RIV/Corona: Up to 500 kV with factor of safety on applicable fittings
NEMA CC1	Temp Rise & Resistance: Runs cooler than cable at 100%, 125% & 150% of ratings requirements
Customer Requirements	Short Circuit Tests: Pass 3 second short-time & 15 cycle peak withstand tests





~3 lbs

ORDERING EXAMPLE CPLK9202D15105 1351.5 Martin ACSR Barrel to 2",

2-Hole Offset Pad; Aluminum

2"

∢ ANGLES

230kV

Cu (CL9202



CPLK9200

2-HOLE CENTER FORMED PAD TERMINAL



ORDERING EXAMPLE

CPLK9200D07000

700 Flag AAC Barrel to 2", 2-Hole Center Formed Pad; Aluminum

CPLK9209

2-HOLE 90° PAD TERMINAL





CPLK9209D03975

336.4 Linnet ACSR Barrel to 2", 2-Hole 90° Pad; Aluminum



CPLK9662

DUAL BARRELS TO 6-HOLE OFFSET PAD TERMINAL









ORDERING EXAMPLE

CPLK9662D20000

Dual 2000 Cowslip AAC Barrels to 6". 6-Hole Offset Pad: Aluminum

CPLK9663

DUAL BARRELS TO 6-HOLE 30° PAD TERMINAL











CPLK9663D17500

Dual 1750 Jessamine AAC Barrels to 6", 6-Hole 30° Pad; Aluminum

CPLK9664

DUAL BARRELS TO 6-HOLE 45° PAD TERMINAL









ORDERING EXAMPLE

CPLK9664D22500

Dual 2156 Bluebird ACSR Barrels to 6", 6-Hole 45° Pad; Aluminum

CPLK9672

TRIPLE BARRELS TO 6-HOLE **OFFSET PAD TERMINAL**









ORDERING EXAMPLE

CPLK9672D15900

Three 1590 Coreopsis AAC Barrels to 6", 6-Hole Offset Pad; Aluminum

CUSTOM PAD WIDTHS

Many of our connectors have alternative part numbers for different standard pad widths. Look for this icon 3 column underneath the item to see the alternative pad size and standard part number. Of course ANY custom pad configuration can be designed, so if you don't see it just ask!





CPLK9440

4-HOLE CENTER FORMED **PAD TERMINAL**













ORDERING EXAMPLE

CPLK9440D00020

2/0 Aster ACC Barrel to 4", 4-Hole Center Formed Pad; Aluminum

CPLK9444

4-HOLE 45° PAD **TERMINAL**













ORDERING EXAMPLE

CPLK9444D07500

750 Cattail AAC Barrel to 4", 4-Hole 45° Pad; Aluminum

CPLK9442

4-HOLE OFFSET PAD TERMINAL













ORDERING EXAMPLE

CPLK9442D13515

1272 Bittern ACSR Barrel to 4", 4-Hole Offset Pad; Aluminum

CPLK9449

4-HOLE 90° PAD **TERMINAL**















CPLK9449D22500

2167 Kiwi ACSR Barrel to 4", 4-Hole 90° Pad; Aluminum





ALSO AVAILABLE:

Copper, EHV, custom pads, angles and other configurations available. Visit the product page on DMCPower.com for details.

CPLK9445

4-HOLE 15° PAD **TERMINAL**



LONG BARREL TO 4-HOLE 45° PAD TERMINAL



CPLK9945

DUAL BARRELS TO 4-HOLE 15° OFFSET PAD TERMINAL



EXTENDED 4-HOLE 90° PAD TERMINAL



SUPERIOR DESIGN



DMC Connector (center)



ITS ALL ABOUT THE PADS

DMC Power manufactures our pads from extruded aluminum to meet and exceed NEMA Pad standards. What makes ours different?

- Machined for perfect flatness
- Smooth surface finish = greater amount of contact points
- Thicker, oversized factor of safety
- · Runs cooler
- Increased ampacity
- Greater resistance to fatigue
- Custom sizes, hole placement, barrel angles and mounting positions
- NEMA Pad EHV Bolt Shields (PLK8000) also available

CPLK9642

DUAL BARRELS TO 4-HOLE OFFSET PAD TERMINAL













ORDERING EXAMPLE

CPLK9642D12720

Dual 1192.5 Bunting ACSR Barrels to 4", 4-Hole Offset Pad; Aluminum

CPLK9649

DUAL BARRELS TO 4-HOLE 90° PAD TERMINAL













CPLK9649D22500

Dual 2156 Bluebird ACSR Barrels to 4", 4-Hole 90° Pad; Aluminum



CPLK9644

DUAL BARRELS TO 4-HOLE 45° PAD TERMINAL













ORDERING EXAMPLE

CPLK9644D11130

Dual 1113 Marigold AAC Barrels to 4", 4-Hole 45° Pad; Aluminum

CPLK9982

TRIPLE BARRELS TO 4-HOLE OFFSET PAD TERMINAL













ORDERING EXAMPLE

CPLK9982D13515

Three 1351.5 Columbine AAC Barrels to 4", 4-Hole Offset Pad; Aluminum



CL702

PARALLEL CABLE SPACER













Cable Run Size CL702D09540-8 Spacing Inches

Dual 954 Magnolia AAC Cables Spaced 8"; Aluminum



PARALLEL CABLE SPACER TO TRANSVERSE 4-HOLE PAD

















Cable Run Size CL714D22500-18 Spacing Inches

Dual 2167 Kiwi ACSR Cables Spaced 18" with 4", 4-Hole Transverse Pad; Aluminum



ALSO AVAILABLE:

CL715 CABLE SPACER TO LONGITUDINAL PAD



TRIFURCATING **CABLE SPACER**



COPPER CABLE CONNECTORS

All DMC Power cable connectors can be manufactured out of pure copper, with the exact same specifications and standards that meet or exceed our Aluminum ratings. This is the perfect solution when using copper conductors in coastal/high corrosive underneath the main item for the copper cable base part number and use the chart at the bottom of page 30 to find the connector identifier number used to complete the fitting.



DMCPOWER www.dmcpower.com













Cu COPPER = SPLIT TIN PLATING



CL993B00040-02500

CL993B00040-02500

4/0 AWG Bare Copper Split Run with 250 MCM Bare Copper Flex Loop

Copper Cable Run*

Copper Cable Run*

Cable Size*

ROPELAY CABLE AND METRIC SIZES AVAILABLE



CL761D22500

2250 Sagebrush AAC Split Run

with Ground Stirrup; Aluminum

Ropelay Cable

Because DMC Power manufactures everything from scratch based on your requirements, it's impossible for us to list the tens of thousands of different connectors and configurations possible in this catalog. If you're looking for Metric sizes, Ropelay Cable or any other custom configuration, just call us at **888-SWAGE-NOW** and let our in-house Engineering department do the work for you!

^{*} See chart on page 30 for Copper Cable Connector Identifier Numbers





CL451D09000 E3 — Bolt Circle

795 Drake ACSR Split Run Cable Support with 7" Bolt Circle; Aluminum

CL452 SPLIT RUN DUAL CABLE SUPPORT



CL452D12720 E1 - Bolt Circle

1272 Narcissus AAC Split Run Dual Cable Support with 3" Bolt Circle; Aluminum



ORDERING EXAMPLE Bus Run Size CL430D48-07950 Cable Tap Size 3" Bus Run to 795 Lilac AAC Tap; Aluminum

CL432 **BUS TO DUAL CABLE TAPS**









ORDERING EXAMPLE Bus Run Size CL432D40-18000 Cable Tap Size 2-1/2" Bus Run to Dual 1590 Falcon ACSR Taps; Aluminum







CL404 BUS TO 45° CABLE COUPLER











CL420 BUS TO DUAL IN-LINE CABLE TAPS







ORDERING EXAMPLE Bus Run Size CL420D80-25000 Cable Tap Size 5" Bus Coupler to Dual 2500 Lupine AAC In-Line Taps; Aluminum

CL489 BUS TO TRIPLE SIDE FORMED CABLE TAPS

Drake ACSR 45° Tap; Aluminum









ORDERING EXAMPLE	5 5 6
CL489D96-25000	– Bus Run Size − Cable Tap Size
6" Bus to Three 2312 Thrasher	

REDUCE BUS-TO-CABLE HOT SPOTS & MAINTENANCE



Why bolt pads together when you can have an all-in-one connection? Bolted connections require additional re-tightening, inspection and may lead to hot spots at the pad. Our CL style of Bus-to-Cable connectors are designed, machined and welded together to be a seamless connection between the two distinct styles. Any option you can think of is possible go to **DMCPower.com** for a more complete listing.

CEHV9440

EHV 4-HOLE CENTER FORMED PAD TERMINAL







ORDERING EXAMPLE

CEHV9440D12720

1272 Narcissus AAC Barrel to 4". 4-Hole Center Formed Pad; EHV

CEHV9442

EHV 4-HOLE OFFSET PAD TERMINAL





ORDERING EXAMPLE

CEHV9442D22500

CEHV9642

·10 lbs

EHV DUAL BARRELS TO 4-HOLE

CENTER FORMED PAD TERMINAL

2156 Bluebird ACSR Barrel to 4". 4-Hole Offset Pad; EHV

CEHV9444

EHV 4-HOLE 45° PAD









ORDERING EXAMPLE

CEHV9642D22500

Dual 2250 Sagebrush AAC Barrels to 4", 4-Hole Center Formed Pad; EHV

TERMINAL







ORDERING EXAMPLE

CEHV9444D10000

1000 Hawkweed AAC Barrel to 4", 4-Hole 45° Pad; EHV

CEHV9644 EHV DUAL BARRELS TO 4-HOLE 45° PAD TERMINAL







CEHV9649

EHV DUAL BARRELS TO 4-HOLE 90° PAD TERMINAL





CEHV9649D09540

Dual 900 Ruddy ACSR Barrels to 4",

ORDERING EXAMPLE

4-Hole 90° Pad; EHV



ORDERING EXAMPLE

CEHV9644D22500

Dual 2156 Bluebird ACSR Barrels to 4". 4-Hole 45° Pad; EHV

· Bolt shields and corona rings are available

· Check with factory on cable sizes, spacing and for special EHV applications

APPLICATION NOTES





EXTRA HIGH VOLTAGE RATINGS

Many of our Cable and Bus connectors have EHV equivalents rated up to 500kV and 765kV.

- Tested Corona free
- Reduced power loss and radio noise
- Pre-drilled weep holes and high quality surface finish
- · Designed-in shielding rings with generous mass & radii for high ampacity and voltage

Look for this symbol / below the parts to know they are rated for certain EHV applications or let us design a custom EHV connector for your specific needs.

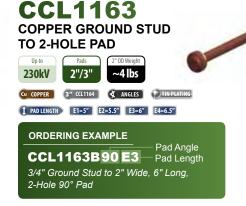












Add "T" to the end of any part number for Tin Plating

PROTECT YOUR INVESTMENT WITH TIN PLATING

No matter if you're ordering a 6" aluminum bus expansion or a #6 gauge copper ground splice, DMC Power can plate it all - and fast. Our tin plating process:



- Dramatically reduces the effects of oxidization, especially in extreme weather environments
- Keeps conductivity high so more power is pushed through the smooth, clean surface
- Improves connector longevity
- Allows for the joining of two dissimilar metals
- Helps deter theft by eliminating visible copper

Our most popular tin plated items have this icon possible. Insert a "**T**" at the end of the complete part number when ordering (ex: CPLK9442D04500**T**) and leave the rest up to us.

CUSTOM SOLUTIONS



BUILDING THE PERFECT CONNECTOR

Our connectors are designed to fit the exact diameter of the cable being used. This precision ensures that the level of compression and contact between the cable, the connector and the inner strands of cable are at the highest possible value.

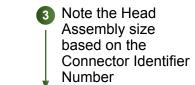
Selecting the properly sized connector and corresponding Swage Tooling couldn't be easier. Simply follow steps 1 & 2 in the chart below to find the 5-digit Connector Identifier Number used in our standard connector ordering nomenclature on page 30. Based on that number, step 3 will list which head assembly size is required to install that particular connector O.D.



Call our customer service team at **888-SWAGE-NOW** if you have questions about selecting your connector or for other cable types and sizes not listed.



Use the corresponding Connector Identifier Number to fill out the part number, see page 30

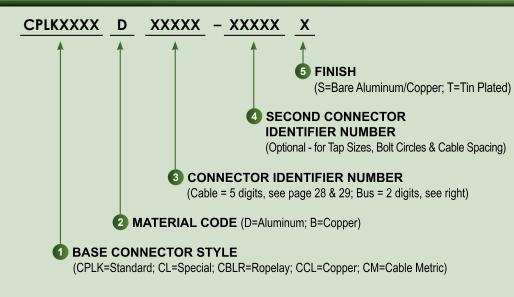


							,	
AA	C CONE	DUCTOR	AC	SR CONE	DUCTOR	Connector	CONNECTO	R
SIZE (kcmil)	STR (Al/St)	CODE WORD	SIZE (kcmil)	STR (# Wires)	CODE WORD	ldentifier Number	HEAD ASSEMBLY*	O.D.
#6	7/w	Peachbell	#6	6/1	Turkey	00006	DLT45CLHA00004	0.500
#4	7/w	Rose	#5	6/1	Thrush	00004	DL145CLHA00004	0.500
#2	7/w	Iris	#4	6/1	Swan	00002		
#2	7 / VV	1115	#4	7/1	Swanate	00002		
#1	7/w	Pansey	#2	6/1	Sparrow	00001	DLT45CLHA00010	0.750
#1	7 / VV	Fallsey	#2	7/1	Sparate	00001		
1/0	7/w	Poppy	#1	6/1	Robin	00010		
2/0	7/w	Aster	1/0	6/1	Raven	00020		
3/0	7/w	Phlox	2/0	6/1	Quail	00030		
4/0	7/w	Oxlip	3/0	6/1	Pigeon	00040	DLT45CLHA02500	1.000
250.0	7/w	Sneezewort	4/0	6/1	Penguin	02500		
250.0	7/w	Valerian	4/0	0/1	renguin	02500		
266.8	7/w	Daisy		18/1	Waxwing	02668		
200.0	19/w	Laurel	266.8	10/1	vvaxwiiig	02000		
300.0	19/w	Peony		26/7	Partridge	03000		
336.4	19/w	Tulip	300.0	26/7	Ostrich	03500	DLT45CLHA03975	1.250
350.0	19/w	Daffodil		18/1	Merlin	03300	DE143CEHA03973	1.230
			336.4	26/7	Linnet			
397.5	19/w	Canna		30/7	Oriole	03975		
			397.5	18/1	Chickadee			
450.0	19/w	Goldentuft		24/7	Brant	04500		
430.0	19/10	Goldentuit	397.5	26/7	Ibis	04500		
477.0	19/w	Cosmos	397.3	30/7	Lark	04770		
477.0	37/w	Syringa		30/1	Lair	04110	DLT45CLHA05565	1.500
500.0	19/w	Zinnia		18/1	Pelican	05000	DET430EFIA03303	1.500
300.0	37/w	Hyacinth	477.0	10/1	Felicali	03000		
556.5	19/w	Dahlia	477.0	24/7	Flicker	05565		
550.5	37/w	Mistletoe	26/7		Hawk	00000		

AA	AC CONI	DUCTOR	AC	SR CONE	UCTOR	Connector	CONNECTO	R	
SIZE (kcmil)	STR (Al/St)	CODE WORD	SIZE (kcmil)	STR (# Wires)	CODE WORD	ldentifier Number	HEAD ASSEMBLY*	O.D.	
600.0	37/w	Meadowsweet	477.0	30/7	Hen	06000			
				18/1	Osprey				
636.0	37/w	Orchid	556.5	24/7 26/7	Parakeet Dove	06360			
—				30/7	Eagle		DI T450111407455	4 750	
700.0	37/w	Verbena	000.0	18/1	Kingbird	0=000	DLT45CLHA07155	1.750	
700.0	61/w	Flag	636.0	36/1	Swift	07000			
				24/7	Peacock				
715.5	37/w 61/w	Violet Nasturtium	605.0	26/7	Squab	07155			
	37/w	Petunia	605.0	30/7	WoodDuck				
750.0				30/19 24/7	Teal Rook	07500			
	61/w	Cattail	200.0	26/7	Grosbeak				
			636.0	30/7	Scoter				
	37/w	Arbutus		30/19	Egret				
705.0			666.6	24/7	Flamingo	07050	DLT45CLHA08745	1.875	
795.0				26/7 24/7	Gannet Stilt	07950 08745			
	61/w	Lilac	715.5	54/7	Crow				
			795.0	36/1	Coot				
	37/w	Anemone	795.0	45/7	Tern				
874.5	61/w	Crocus	715.5	26/7	Starling		08745		
	37/w			30/19	Redwing				
900.0	37/W	Cockscomb		24/7 54/7	Cuckoo Condor	09000	09000		
300.0	61/w	Snapdragon	795.0	26/7	Drake		09540	2.000	
954.0	37/w	Magnolia		30/19	Mallard				
954.0	61/w	Goldenrod	900.0	45/7	Ruddy	09540			
1000.0	37/w	Hawkweed		54/7	Canary	DLT45CLHA11130	DLT45CLHA11130		
1000.0	61/w	Camellia	874.5	54/7 45/7	Crane Rail	10000			
4000 5	37/w	Bluebell	954.0			40225			
1033.5	61/w	Larkspur		54/7	Cardinal	10335			
1113.0	61/w	Marigold	1033.5	45/7	Ortolan	11130			
1192.5	61/w	Hawthorn		54/7 45/7	Curlew Bluejay	11925			
			1113.0	54/19	Finch				
1272.0	61/w	Narcissus	1100 F	45/7	Bunting	12720			
1351.5	61/w	Columbine	1192.5	54/19	Grackle	13515			
100110	0 17 11	Coldinibilio	1272.0	45/7	Bittern	10010			
1431.0	61/w	Carnation		54/19 45/7	Pheasant Dipper	14310			
4540.5	047	01- 42-1	1351.5	54/19	Martin	45/05	DLT45CLHA15900	2.250	
1510.5	61/w	Gladiolus	1431.0	45/7	Bobolink	15105			
1590.0	61/w	Coreopsis	1-101.0	54/19	Plover	15900			
			1510.5	45/7 54/19	Nuthatch Parrot				
1750.0	61/w	Jessamine		45/7	Lapwing	17500			
			1590.0	54/19	Falcon	18000			
2000.0	91/w	Cowslip	1780.0	84/19	Chukar	20000			
0075	0.1.1		2156.0	84/19	Bluebird	22500			
2250.0	91/w	Sagebrush	2167.0	72/7	Kiwi		DLT58CLHA25000*	2.750	
2303.5	91/w					23000			
2500.0	91/w	Lupine	2312.0	76/19	Thrasher	25000			
3000.0	127/w	Trillium				30000			
3500.0	127/w	Bluebonnet				35000	DLT58CLHA40000*	3.250	
4326.9	127/w	Nightshade				43269			

^{*}DLT58- Heads Assemblies use the DLT58MAPW0000 Power Unit; DLT45- Head Assemblies use the DLT45MAPW0000 Power Unit

CABLE CONNECTOR ORDERING NOMENCLATURE



BUS SIZES					
DMC SIZE	PIPE SIZE	FITTING O.D.			
12	3/4"	2.000			
16	1"	2.000			
20	1-1/4"	2.500			
24	1-1/2"	2.500			
32	2"	3.000			
40	2-1/2"	3.750			
48	3"	4.375			
56	3-1/2"	5.000			
64	4"	5.500			
80	5"	6.500			
96	6"	8.000			

STANDARD EXAMPLE:						
CPLK9209 D 00006 S						
			↑			
2-Hole 90°		6 chbell	Bare Aluminum			
Terminal	AAC	Cable				

BUS	ГО САВІ	E EXAMP	LE:
CL400	D 6	4 - 11130	т_
<u></u>		<u> </u>	
Bus to Cable Coupler	4" Bus Run	1033.5 Curlew	Tin Plated
		ACSR Cable	

COPPER CABLE EXAMPLE:				
CCL9442	В	04500	_T_	
1		<u></u>	<u></u>	
Copper 4-Hole Offset Terminal		450/AWG Copper Cable	Tin Plated	

COPPER CABLE SIZE SELECTION CHART

- The Connector Identifier Numbers listed below should only be used with copper cable conductors
- Every aluminum connector can be designed into a copper equivalent, contact DMC Power for details



BARE COPPER CONCENTRIC L	Connector Identifier Number	
SIZE (AWG / kcmil)	STR	Number
1/0	19	00010
2/0	19	00020
3/0	19 & 37	00030
4/0	19	00040
250	19 & 37	02500
300	37	03000
350	37	03500
400	37	04000
450	19	04500
500	37 & 61	05000

BARE COPPER CONCENTRIC L	Connector Identifier Number	
SIZE (AWG / kcmil)	STR	Number
600	61	06000
650	37	06500
700	61	07000
750	61 & 91	07500
800	61	08000
900	37	09000
1000	61 & 91	10000
1250	91 & 127	12500
1500	91 & 127	15000
1750	61 & 127	17500
2000	127 & 169	20000

IF YOU NEED IT, WE CAN BUILD IT.

- · Custom designed fittings for any size job
- · Quick turn-around time

- · Low minimum order quantity
- Worldwide shipping

ur in-house engineering, test lab and manufacturing facilities allow DMC Power to move fast and deliver quick turn jobs before most companies will even give you a response. Our flexibility and ability to make any part, of any size and any dimension is an advantage you simply won't find anywhere else.









THESE ARE JUST A FEW OF THE CUSTOM CONNECTORS WE'VE BUILT FOR OUR CUSTOMERS:

Adjustable Terminal Elbow



Triple Cable to 4-Hole Pad



Flat Cable Coupler



Ground Jumper Assembly



Split Cable Run to Bus Tap



Dual Size Barrel Tap



Internal Vibration
Dampener



Split Tee Run to 22.5° Tap



Dual Pad Terminal



Bus Support Tee



GROUND CONNECTORS

- · C11000 electrolytic, unrecycled copper
- Cable from #6 AWG 1000MCM
- Rod or Rebar from 3/8" 1"

- Tin Plating available on all parts
- Pre-drilled inspection/weep hole
- IEEE & UL Qualified

CONNECTIONS THAT BREAK THE MOLD

Electrical utilities, wind and solar farms, large scale grounding projects and countless industrial projects around the world trust the tested strength and technology of the DMC Power Swage System.

Designed to meet and exceed the rigorous testing requirements of IEEE 837, our robust grounding connectors give your projects a lifetime of worry free connections and a permanent low-resistance path to ground, no matter the weather or soil conditions.



Handheld Swage Tools are compact, repeatable and easy to use in all conditions

Discover the DMC Power Difference

ULTIMATE PERFORMANCE

Made with C11000 copper and the ability to carry the equivalent current (or greater) of the conductor, our connectors have conductivity ratings at 101% IACS, ensuring your substation has the highest level of performance and reliability possible.



360° compression reduces voids, allowing the fitting to run cooler

FAST & CONVENIENT

All-weather operation reduces setup time and costly delays. Besides our tooling and connectors, no additional installation equipment, extra material, molds or shots are required.

VERSATILE TOOLING

Depending on the O.D., the same Power Unit & Head Assembly used with our Grounding Connectors can also be used with our line of Cable Connectors.

SAFE & RELIABLE

Push-button operation is simple, consistent and repeatable. Cold compression Swaging requires no special protective gear by eliminating heat, open flames and toxic fumes.

INSTANTLY INSPECTABLE

Confirming Swage results couldn't be easier; our "Go/No-Go" Inspection Gauge measures the Swage instantly, leaving you more time to get the job done.

Can't Find What You Need?

Our connectors are available in a variety of sizes to fit most any situation, but when a custom solution is needed, turn to DMC Power. Our in-house team can design, test and manufacture connectors to fit any specification or use, all under one roof at our ISO 9001:2008 certified facility.



Current Cycle Test per IEEE 837-2014

GC910

1-HOLE OFFSET **PAD TERMINAL**







Cu COPPER TIN PLATING

ORDERING EXAMPLE

GC910B02GT

#2 AWG Barrel to 1", 1-Hole Offset Pad; Tin-Plated

GC920

2-HOLE OFFSET **PAD TERMINAL**











GC920B100T

1000 MCM Barrel to 2", 2-Hole Offset Pad; Tin-Plated

GC929

NO-HOLE OFFSET PAD TERMINAL







Cu COPPER TIN PLATING

ORDERING EXAMPLE

GC929B030T

300 MCM Barrel to 1-3/4", No-Hole Offset Pad; Tin-Plated



2-HOLE 90° **PAD TERMINAL**







Cu COPPER TIN PLATING

ORDERING EXAMPLE

GC909B050

500 MCM Barrel to 2", 2-Hole 90° Pad



GC922

2-HOLE OFFSET PAD **DUAL CABLE TERMINAL**









ORDERING EXAMPLE

GC922B004-004T

4/0 AWG Dual Cable Barrel to 1-3/4", 2-Hole Offset Pad; Tin-Plated

GC912

1-HOLE OFFSET PAD **DUAL CABLE TERMINAL**







ORDERING EXAMPLE

GC912B050-050T

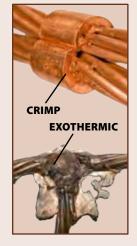
500 MCM Dual Cable Barrel to 2", 1-Hole Offset Pad; Tin-Plated

WHY TAKE A CHANCE WITH CRITICAL UTILITY INFRASTRUCTURE?

SWAGED

Wire strands become cold-welded to the connector creating a superior connection







SWAGE SYSTEM









ALSO AVAILABLE:

Visit DMCPower.com to see additional Cross, Tee and Elbow connector styles.

2X TAP



APPLICATION NOTES

SIMPLIFY YOUR GROUND GRID USING 3 CONNECTORS

DMC Power Grounding connectors can be used in a variety of ways beyond their intended purpose. In fact, many customers have completed their entire grid with only the 3 parts on the following page:









GC888 / GC721

GC721 SPLIT PARALLEL









ORDERING EXAMPLE GC721B025-025

250 MCM to 250 MCM Split Parallel

GC720B025-500 250 MCM to 1/2" Steel

Rod Splice





REDUCED SPLIT **PARALLEL**









- · Optimized design improves conductivity and performance while reducing material cost
- · Solid web separation of conductors
- Single Swage installation
- · Removable caps for easy installation
- · Can be used as splice, tee, elbow or cross
- · Fully tested and certified to all IEEE standards

ORDERING EXAMPLE

GC888B002-002

2/0 AWG to 2/0 AWG Reduced Split Parallel



Separation of Conductors



Removable Split

Caps



Single Swage Installation



Instantly Inspectable

APPLICATION NOTES

YOUR ONE STOP GROUND SOLUTION

DMC Power supplies all styles of high quality connectors needed to complete your grounding grid. With the push of a button on our lightweight tooling you can connect ground cables and rods in as little as 10 seconds. Trust the DMC Power Swage System for safe, repeatable, instantly inspectable and proven ground connections.

- **1. GC920 –** 2-Hole Terminal
- **GC910 –** 1-Hole Terminal
- **3. GC740 –** 4-Tap Cross
- **GC729 –** 2-Tap Elbow
- GC731 Thru Run Tee
- **GC721 –** Split Parallel
- **7. GC743 –** Offset Split Elbow

- 8. GC739 Split Run Elbow
- **GC759 –** Offset Dual Split Elbow
- 10. GC736 Thru Run Elbow
- **11. GC720 Splice**
- **12. GC741 –** Thru Run Cross
- **13. GC730 –** 3-Tap Tee

- **14. GC746 –** Alternate Thru Run Tee
- **15. GC733 –** Split Run Tee
- **16. GC740** 4-Tap Cross
- **17. GC760 –** Fence Post Connector
- **18. GC888 –** Reduced Split Parallel

GC765

FENCE POST CONNECTOR TO NEMA PAD





Cu COPPER TIN PLATING

ORDERING EXAMPLE

GC765B 32-000-920 T

2" Fence Post Bracket to a Right Aligned 2-Hole NEMA Pad; Tin-Plated

Fence Post NPS Size Left Side Terminal Type Right Side Terminal Type (000=None; 920=2-Hole;

Tin Plating (Optional)

GC760 FENCE POST CONNECTOR





ORDERING EXAMPLE

to Dual 1/0 AWG Splices









ORDERING EXAMPLE

GC762B24-64-002 D T

1-1/2" Swinging Gate Frame to 4" Gate Post with Dual 2/0 AWG Splices; Tin-Plated

Gate Frame NPS Size Gate Post NPS Size Splice Identifier Number

Connector Placement (R=Right; L=Left; D=Dual) Tin Plating (Optional)

GC761

FENCE POST CONNECTOR WITH SLOTTED BOLT





Cu COPPER TIN PLATING

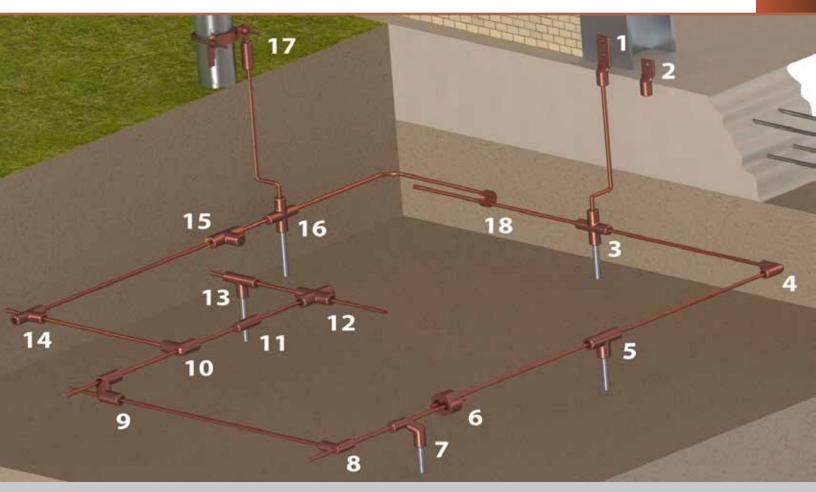
ORDERING EXAMPLE

Fence Post NPS Size

GC761B 24 - 02G Slotted Bolt Identifier Number (02G; 04G)

1-1/2" Fence Post Bracket to #2 AWG Slotted Bolt





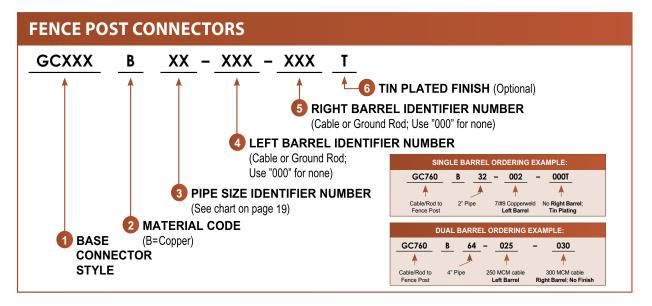
GROUNDING CABLE AND ROD IDENTIFIER NUMBERS

- Any combination of wire and/or rod connector is available
- The largest designator determines the part OD
- Consult DMC Power for Metric Rods and Rebar identifier code

	Copper	Cable (Ref. ASTM B	8)		
Bare Stranded Copper Size (AWG/kcmil) Solid Wire	Dead Soft Annealed Copperweld (Stranding/AWG)	Bare Stranded Copper Size (mm2) SI/Metric	Connector Identifier Number	0	nector . D. 015)
#6 AWG	1/#6	10.8 & 12.6	06G		1.00 for
#4 AWG	1/#4 & 3/#10	14.1, 16, 17.8 & 19.6	04G		parallel
#2 AWG	1/#2, 3/#8, 3/#9 & 7/#10	22, 25, 27.6, 29.2, 34.4 & 35	02G		
1/0 AWG	3/#5, 3/#6 & 3/#7	48.3 & 50			
2/0 AWG 3/0 Solid Wire	7/#8 & 7/#9 70 & 74.9 002		002	1.25	2.00 for
3/0 AWG 4/0 Solid Wire	7/#7 & 7/#6	83.6, 93.3 & 95	003		parallel
4/0 AWG	7/#5	96.8, 116 & 120 (Compacted Wires)	004		
250 MCM	19/#9	120 & 134 025			
#4 AWG	1/#4 & 3/#10	14.1, 16, 17.8 & 19.6	04G		2.00 for
#2 AWG	1/#2, 3/#8, 3/#9 & 7/#10	#8, 3/#9 & 7/#10 22, 25, 27.6, 29.2, 34.4 & 35 02G			parallel
1/0 AWG	3/#5, 3/#6 & 3/#7	38.2, 48.3 & 50			
2/0 AWG 3/0 Solid Wire	7/#8 & 7/#9	70 & 74.9	002		
3/0 AWG 4/0 Solid Wire	7/#7 & 7/#6	83.6, 93.3 & 95	003		
4/0 AWG	7/#5	96.8, 116 & 120 (Compacted Wires)	004		
250 MCM	19/#9	120 & 134	025	1.50	2.25 to
300 MCM	19/#8	145.8, 146, 150 & 185 (Cmpctd Wires)	030		2.75 for
350 MCM	-	181.6, 182 & 185	035		parallel
400 MCM	19/#7	194 & 240 (Compacted Wires)	040		
450 MCM	-		045		
500 MCM	19/#6	240	050		
500ROPELAY	19/#5	300	053		
-	7/#4	-	500		
750 MCM	-	-	075	4.6	75
1000 MCM		500	100	1.6	375

	Ground Rod			
Size	Material Type	Connector Identifier Number	Conn O. (±.0	D.
3/8"	#3 Steel rebar	003		
1/2"	Copperclad-plain & sectional with 1/2" thread	025		
1/2"	Steel & copperclad sectional with 9/16" thread & #4 Steel rebar	500	1.25	2.00 for
5/8"	Copperclad-plain & sectional with 5/8" thread	562	1.20	parallel
5/8"	Steel plain & #5 Steel rebar	625		
3/4"	Copperclad-plain & sectional with 3/4" thread	682		
3/8"	#3 Steel rebar	003		
1/2"	Copperclad-plain & sectional with 1/2" thread	025		
1/2"	Steel & copperclad sectional with 9/16" thread & #4 Steel rebar	500		
5/8"	Copperclad-plain & sectional with 5/8" thread	030		2.25 for
5/8"	Steel plain & #5 Steel rebar	035	1.50	parallel
3/4"	Copperclad-plain & sectional with 3/4" thread	040		paraner
3/4"	Steel plain	750		
1"	Copperclad-plain & sectional with 1" thread	914		
1"	Steel plain	950		

GROUNDING CONNECTORS GCXXX В XXX - XXX5 TIN PLATED FINISH (Optional) TAP / TAP2 / RUN2 (Cable or Ground Rod Identifier Number) 3 RUN / RUN1 / TAP1 **ORDERING EXAMPLE:** (Cable or Ground Rod Identifier Number) GC731 025 682T MATERIAL CODE (B=Copper) 250 MCM 3/4" Copperclad rod Thru Hole 1) BASE CONNECTOR STYLE Tap; Tin Plating Tee cable Run



TO FIND THE CORRECT TOOLING:

1. Select required connector

2. Use the chart on page 38 to determine the Connector Identifier Number and Connector O.D. Use the larger O.D. for two different sized runs

3. Select the proper Head Assembly & Inspection Gauge based on the Connector O.D.

Connector Type		Connec	tor Ider	ntifier#		Connector O.D.	Swage Tool Head Assembly	Inspection Gauge
Tee	02G	04G	06G	002	003			
Splice	004	025	500	562	625	1.25	DLT45CLHA03975	GCIG200-03975
Cross Elbow	025	500	682					
Terminal	02G	04G	002	003	004			
Fence	025	030	035	040	045	1.50	DLT45CLHA05565	GCIG200-05565
Connector	050	053	500	750	914			
	04G	06G				1.00	DLT45CLHA02500	DLT45CLIG02500
	02G					1.50	DLT45CLHA05565	GCIG200-05565
	020					1.875	DLT45CLHA08745	GCIG200-08745
Parallel	002	003	004	025	035	2.00	DI T4501 II 44400	0010000 44400
	500	562	600	625		2.00	DLT45CLHA11130	GCIG200-11130
	040	045	050	750	914	2.25	DLT45CLHA15900	GCIC200-15900
	950					2.20	DE149CEHA 19900	G010200-10900

^{*}Exceptions exist for some cable size combinations; refer to individual model drawing to confirm tooling. DLT45- Head Assemblies use the DLT45MAPW0000 Power Unit

FULL TENSION CONNECTORS

- 6000 series aluminum alloy
- Fits cable sizes 1/0 3500 kcmil
- Single and Two-Stage applications

- Meets pull out requirement of over 95% strength of cable
- Pre-drilled inspection hole for proper cable insertion
- Custom dimensions and configurations available

THINKING OUTSIDE THE FENCE

Every day a continuously increasing demand is placed on our nation's transmission conductors, often causing them to operate at temperatures exceeding 130°C. Keeping these transmission lines safely in the air is the single most critical requirement of any connector and traditional installation methods simply cannot survive long under this kind of burden. That's why DMC Power designed the next generation of Full Tension connectors for AAC, ACSR, ACSS and Static Wire applications.

DMC Power has spent several years testing to all industry standards including ANSI C119.4 Class "AA" current cycling on our Single Stage system, establishing us as the only "High Temperature" Single Stage system option.

Additional Thermal/Mechanical testing of our Single Stage "One Die" ACSR fittings at an elevated temperature of 150°C and 25% tension showed that all of our test samples ran an average of 25% cooler than the control conductor temperature, proving DMC Power's superior performance over all other compression systems.

DMC Power's strict manufacturing processes and ISO 9001:2008 quality system ensures that each and every connector you receive meets and exceeds all utility and industry standards. Trust the superior quality and proven reliability of the DMC Power Swage System on your next Transmission project.



Only 4 Swages required on AAC Single Pad Deadends



360° compression with just the push of a button

FULL 360° COMPRESSION

Unlike other connection systems that use dangerous explosives, inferior connector material or fixed dies that produce inefficient compression, our Swage System provides 360° compression around the outside of the high strength 6000 series aluminum alloy fitting to produce:

20%

40%

50%

AREA OF REDUCTION

HIGHER IACS RATING HIGHER THERMAL CONDUCTIVITY RATING

THE MOST NOVEL FULL TENSION TRANSMISSION APPLICATION IN 30 YEARS

- Internal step down for stress relief
- Flared out section provides a "choking" effect



 360° flex die applies symmetrical forces for greater holding strength



 Flexible gripping core to prevent scraping out holding grit



 Yields a 20% area of reduction for superior electrical performance



MANUFACTURING

- Machined to exact sizes (Tolerance: ±.005)
- · Cores are machined for maximum accuracy
- Exact surface finish allows maximum contact
- Optimum strength through precise heat treatment
- · Special galvanizing and superior corrosion protection
- TIG welding for best connection and conductivity
- Gun Drill Machining produces 5x tighter tolerance vs. extrusion

PERFORMANCE FEATURES

- Higher conductivity alloy
- · Superior mechanical strength
- · Step down stress relief
- Fewer compressions for fast installation
- · Lighter tool for improved ergonomics
- · No need to rotate the tool, no bowing
- Lower total ownership cost

APPLICATION NOTES

PULL DMC OVER THE ROLLERS

Transmission line construction specialists recognize the time and costs associated with temporary joints used to pull cables through the rollers. The need for access roads or helicopters to install permanent splices can add

\$1,000,000 to your project for every 100 splices! DMC Power's Swage design allows for splices to run OVER the roller during installation without impacting splice performance -- just Swage your reels together and start stringing!





COMPLETE LINE OF FULL TENSION

DMC Power offers a complete line of Full Tension connector configurations for any Transmission application. Identifying the proper base part number is easy - simply replace the "x" in the listed part number with the corresponding letter of the conductor type being used. See page 53 for complete part ordering information.



CONDUCTOR CODES

DB = AACDC = ACSRDJ = ACSS

DN = Static Wire **DL** = ACSS TW Equal Area

DQ = ACSS TW Equal Diameter

AAC (DB) Single Pad Deadend (Dx99) = DB99

Dx99

SINGLE PAD DEADEND









- · Kit includes Bolt Package and Jumper Terminal
- 2-Stage Connector = Dx79

Dx98

DEADEND





- · Includes Deadend only
- For use with Tees (Dx93) or Taps (Dx92)
- 2-Stage Connector = Dx78

Dx97

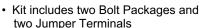
DUAL PAD DEADEND











• 2-Stage Connector = Dx77

Dx96 **SPLICE CONNECTOR**





- · Superior sheave performance
- · Save installation time and money by going over the roller
- 2-Stage Connector = Dx76







Dx89 SINGLE PAD ADJUSTABLE DEADEND 2"/3"/4"

- Kit includes Bolt Package and Jumper Terminal
- 2-Stage Connector = Dx69



- · Includes Deadend only
- For use with Tees (Dx93) or Taps (Dx92)
- 2-Stage Connector = Dx68











- · Kit includes two Bolt Packages and two **Jumper Terminals**
- 2-Stage Connector = Dx67



- · Kit includes Bolt Package and Jumper Terminal
- · Static Wire Splice (DN76), Deadend (DN78) and Dual Pad Deadend (DN77) also available



- · Split fitting design slides easily over existing cable
- · Custom pad sizes and configurations available

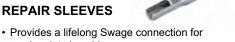
Dx93 **TEES** SPLIT (ANGLES / EHV

- · Split fitting design slides easily over existing cable
- · Any size cable and configuration available

Dx94 JUMPER TERMINALS

- · Connects to Deadend NEMA pads to keep the current flowing
- · Standard and custom angles available
- · Jumper Terminal included with Deadend orders or available separately

Dx95 REPAIR SLEEVES



- weak points in cable runs
- · Split fitting design slides easily over existing cable

PLK8000 EHV BOLT SHIELDS

- · Bolts directly onto existing NEMA Pad to smooth out the electric field profile created by sharp edges
- · Can be used at high altitude, coastal or industrial areas for added protection
- · Included with all EHV Deadend orders

DPFT8014 MOUNTING



- · Kit contains 4 Bolts, Washers and Nuts
- · One standard kit included per Deadend and Jumper Terminal order

AAC CABLE SELECTOR CHART

► Step 1: Select your base connector style

		JUMPER TERMINAL						
	1 PAD	NO PAD	2 PAD	ADJUSTABLE 1 PAD	ADJUSTABLE NO PAD	ADJUSTABLE 2 PAD	SINGLE TERMINAL	DOUBLE TERMINAL
AAC	DB99	DB98	DB97	DB89	DB88	DB87	DB94	DB84

		SP	TEES	TARS			
	STANDARD	REPAIR	LOOP	REDUCER	IEES	TAPS	
AAC	DB96	DB95	DB91	DB90	DB93	DB92	

► Steps 2 & 3: Find the AAC Conductor you're using and select the corresponding outer aluminum BARREL DIE # and CABLE CODE

AAC	SIZE (kcmil)	STR	CABLE OD	BARREL DIE #	CABLE CODE#
Poppy	1/0	7	0.368	125	00
Aster	2/0	7	0.414	125	01
Phlox	3/0	7	0.464	125	02
Oxlip	4/0	7	0.522	125	03
Sneezewort	250	7	0.567	125	0A
Laurel	266.8	19	0.592	125	04
Tulip	336.4	19	0.665	125	05
Daffodil	350	19	0.679	125	05
Canna	397.5	19	0.723	125	05
Goldentuft	450	19	0.769	125	05
Cosmos	477	19	0.792	150	10
Syringa	477	37	0.795	150	10
Zinnia	500	19	0.811	150	10
Hyacinth	500	37	0.814	150	10
Dahlia	556.5	19	0.856	150	10
Mistletoe	556.5	37	0.858	150	10
Meadowsweet	600	37	0.891	150	10
Orchid	636	37	0.918	175	15
Heuchera	650	37	0.928	175	15
Verbena	700	37	0.963	175	20
Flag	700	61	0.964	175	20
Violet	715.5	37	0.973	175	20
Nasturtium	715.5	61	0.975	175	20
Petunia	750	37	0.997	175	20
Cattail	750	61	0.998	188	25
Arbutus	795	37	1.026	188	25
Lilac	795	61	1.027	188	25
Cockscomb	900	37	1.092	188	25
Snapdragon	900	61	1.093	200	30
Magnolia	954	37	1.124	200	30
Goldenrod	954	61	1.125	200	30
Hawkweed	1000	37	1.151	200	35
Camellia	1000	61	1.152	200	35
Bluebell	1033.5	37	1.17	200	40
Larkspur	1033.5	61	1.171	200	40

AAC CABLE SELECTOR CHART

AAC	SIZE (kcmil)	STR	CABLE OD	BARREL DIE #	CABLE CODE#
Marigold	1113	61	1.216	225	45
Hawthorn	1192.5	61	1.258	225	45
Narcissus	1272	61	1.300	225	45
Columbine	1351.5	61	1.340	225	50
Carnation	1431	61	1.378	225	50
Gladiolus	1510.5	61	1.416	225	55
Coreopsis	1590	61	1.453	225	55
Jessamine	1750	61	1.524	225	58
Cowslip	2000	91	1.631	275	60
Sagebrush	2250	91	1.730	275	65
Pigweed	2300	91	1.748	275	65
Lupine	2500	91	1.823	275	70
Bluebonnet	3500	127	2.158	325	85



HANG TRANSMISSION CABLE IN SECONDS WITH JUST 4 STEPS:

1. INSERT



2. SWAGE



3. INSPECT



4. CONNECT



ACSR CABLE SELECTOR CHART

► Step 1: Select your base connector style

				DEADEND						
	1 PAD	NO PAD	2 PAD	ADJUSTABLE 1 PAD	ADJUSTABLE NO PAD	ADJUSTABLE 2 PAD		DOUBLE TERMINAL		
ACSR Single Stage	DC99	DC98	DC97	DC89	DC88	DC87	DC94	DC84		
ACSR Two Stage	DC79	DC78	DC77	DC69	DC68	DC67	DC94			

		SPI	LICES		7550	TARO	
	STANDARD	REPAIR	LOOP	REDUCER	TEES	TAPS	
ACSR Single Stage	DC96	DC95	DC91	DC90	DC02	DC92	
ACSR Two Stage	DC76	DC95		DC70	DC93	DC92	

► Step 2 & 3: Find the ACSR Conductor you're using and select the corresponding outer aluminum BARREL DIE # and Single or Two Stage CABLE CODE # (NOTE: Internal Die # required for 2-Stage installation but not used to build the part number)

				1 & 2-STAGE	CABLE	CODE#	2-STAGE ONLY	
ACSR	SIZE (kcmil)	STR (Al/St)	CABLE OD	BARREL DIE #	SINGLE STAGE	TWO STAGE	INTERNAL CORE DIE #	
Raven	1/0	6/1	0.398	150	0F	0F		
Quail	2/0	6/1	0.447	150	0E	0E		
Pigeon	3/0	6/1	0.502	150	0D	0D	N/A	
Penguin	4/0	6/1	0.563	150	01	01	IN/A	
Waxwing	266.8	18/1	0.609	150	0F	0F		
Partridge	266.8	26/7	0.642	150	0C	0C		
Merlin	336.4	18/1	0.684	150	02	02		
Linnet	336.4	26/7	0.720	150	04	04	000	
Chickadee	397.5	18/1	0.743	150	08	08	063	
Brant	397.5	24/7	0.772	150	10	09		
lbis	397.5	26/7	0.783	150	10	10		
Lark	397.5	30/7	0.806	150	12	12		
Pelican	477	18/1	0.814	150	14	14	075	
Flicker	477	24/7	0.846	150	16	15		
Hawk	477	26/7	0.858	150	16	16		
Hen	477	30/7	0.883	175	18	18	088	
Osprey	556.5	18/1	0.879	175	20	20	0.75	
Parakeet	556.5	24/7	0.914	175	22	21	075	
Dove	556.5	26/7	0.927	175	22	22		
Eagle	556.5	30/7	0.953	175	24	24	222	
Peacock	605	24/7	0.953	175	26	25	088	
Squab	605	26/7	0.966	175	26	26		
Kingbird	636	18/1	0.940	175	30	30	075	
Swift	636	36/1	0.930	175	32	32	075	

ACSR CABLE SELECTOR CHART

				1 & 2-STAGE	CABL	E CODE #	2-STAGE ONLY
ACSR	SIZE (kcmil)	STR (AI/St)	CABLE OD	BARREL DIE#	SINGLE STAGE	TWO STAGE	INTERNAL CORE DIE #
Rook	636	24/7	0.977	188	34	33	088
Grosbeak	636	26/7	0.991	188	34	34	000
Scoter	636	30/7	1.019	188	36	36	100
Egret	636	30/19	1.019	188	36	36	100
Flamingo	666.6	24/7	1.000	188	38	37	
Gannet	666.6	26/7	1.014	188	38	38	088
Stilt	715.5	24/7	1.036	188	38	37	000
Starling	715.5	26/7	1.051	188	38	38	
Redwing	715.5	30/19	1.081	188	40	39	100
Drake	795	26/7	1.107	188	40	40	
Coot	795	36/1	1.040	188	42	42	088
Tern	795	45/7	1.063	188	44	44	100
Condor	795	54/7	1.092	188	46	46	
Ruddy	900	45/7	1.131	200	50	50	
Rail	954	45/7	1.165	200	50	50	
Phoenix	954	42/6	1.162	200	51	51	
Canary	900	54/7	1.162	200	52	52	100
Cardinal	954	54/7	1.196	200	52	52	
Ortolan	1033.5	45/7	1.212	200	54	54	
Curlew	1033.5	54/7	1.245	200	56	56	
Bluejay	1113	45/7	1.258	225	58	58	
Finch	1113	54/19	1.292	225	60	60	
Bunting	1192.5	45/7	1.302	225	62	62	
Grackle	1192.5	54/19	1.337	225	64	64	
Bittern	1272	45/7	1.345	225	66	66	113
Pheasant	1272	54/19	1.381	225	68	68	
Dipper	1351.5	45/7	1.386	225	70	70	
Martin	1351.5	54/19	1.424	225	72	72	
Bobolink	1431	45/7	1.427	225	74	74	
Lapwing	1590	45/7	1.504	225	76	N/A	N/A
Lapwing	1590	45/7	1.504	275	N/A	76	
Falcon	1590	54/19	1.544	275	78	78	
Chukar	1780	84/19	1.602	275	80	80	125
Bluebird	2156	84/19	1.762	275	82	82	
Kiwi	2167	72/7	1.735	275	84	84	

ACSS CABLE SELECTOR CHART

► Step 1: Select your base connector style

		DEADEND							
	1 PAD	NO PAD	ADJUSTABLE 2 PAD	SINGLE TERMINAL	DOUBLE TERMINAL				
ACSS	DJ79	DJ78	DJ77	DJ69	DJ68	DJ67	DJ94	DJ84	

		SP	TEES	TAPS		
	STANDARD	REPAIR	LOOP	REDUCER	IEES	IAPS
ACSS	DJ76	DJ95	DJ91	DJ70	DJ93	DJ92

Step 2 & 3: Find the ACSS Conductor you're using and select the corresponding outer aluminum BARREL DIE # and CABLE CODE

(NOTE: Internal Die # required for 2-Stage installation but not used to build the part number)

ACSS	SIZE (kcmil)	STR (Al/St)	CABLE OD	BARREL DIE #	CABLE CODE#	INTERNAL CORE DIE #	
Partridge/ACSS	266.8	26/7	0.642	150	0C		
Ostrich/ACSS	300	26/7	0.680	150	0F	063	
Linnet/ACSS	336.4	26/7	0.720	150	04		
Brant/ACSS	397.5	24/7	0.772	150	09		
Ibis/ACSS	397.5	26/7	0.783	150	10	075	
Flicker/ACSS	477	24/7	0.846	150	15	075	
Hawk/ACSS	477	26/7	0.858	150	16		
Hen/ACSS	477	30/7	0.883	175	18		
Dove/ACSS	556.5	26/7	0.927	175	22	088	
Peacock/ACSS	605	24/7	0.953	175	25	000	
Squab/ACSS	605	26/7	0.966	175	26		
Rook/ACSS	636	24/7	0.977	188	33	088	
Grosbeak/ACSS	636	26/7	0.991	188	34	088	
Scoter/ACSS	636	30/7	1.019	188	36	100	
Egret/ACSS	636	30/19	1.019	188	36	100	
Flamingo/ACSS	666.6	24/7	1.000	188	37	088	
Gannet/ACSS	666.6	26/7	1.014	188	38		
Stilt/ACSS	715.5	24/7	1.036	188	37	100	
Starling/ACSS	715.5	26/7	1.051	188	38		



THERMAL MECHANICAL ACSS TESTING

Our ACSS line of high temperature Deadends and Splices have been independently tested to the rigorous international standards of CIGRE TB 426. Accordingly, samples were subjected to 500 current cycles at 250°C with 25% RBS constant tension including 5 separate sustained holds at 70% RBS for 24 hours. All DMC Power connectors passed easily with the post-aging tensioned conductor breaking at a remarkable 103% RBS.



ACSS CABLE SELECTOR CHART

ACSS	SIZE (kcmil)	STR (Al/St)	CABLE OD	BARREL DIE #	CABLE CODE#	INTERNAL CORE DIE #
Cuckoo/ACSS	795	24/7	1.092	200	4A	
Drake/ACSS	795	26/7	1.107	200	40	
Macaw/ACSS	795	42/7	1.055	200	41	
Tern/ACSS	795	45/7	1.063	200	44	
Condor/ACSS	795	54/7	1.092	200	46	
Ruddy/ACSS	900	45/7	1.131	200	50	
Canary/ACSS	900	54/7	1.162	200	52	100
Redbird/ACSS	954	24/7	1.196	200	5A	
Rail/ACSS	954	45/7	1.165	200	50	
Towhee/ACSS	954	48/7	1.175	200	5B	
Cardinal/ACSS	954	54/7	1.196	200	52	
Snowbird/ACSS	1033.5	42/7	1.203	200	5D	
Ortolan/ACSS	1033.5	45/7	1.212	200	54	
Curlew/ACSS	1033.5	54/7	1.245	225	56	
Bluejay/ACSS	1113	45/7	1.258	225	58	
Finch/ACSS	1113	54/19	1.292	225	60	110
Bunting/ACSS	1192.5	45/7	1.302	225	62	113
Pheasant/ACSS	1272	54/19	1.381	225	68	
Dipper/ACSS	1351.5	45/7	1.386	225	70	
Martin/ACSS	1351.5	54/19	1.424	275	72	
Bobolink/ACSS	1431	45/7	1.427	275	74	
Plover/ACSS	1431	54/19	1.465	275	7A	
Nuthatch/ACSS	1510	45/7	1.465	275	74	
Parrot/ACSS	1510	54/19	1.505	275	7B	
Ratite/ACSS	1590	42/7	1.492	275	7C	
Lapwing/ACSS	1590	45/7	1.504	275	76	125
Falcon/ACSS	1590	54/19	1.544	275	78	
Chukar/ACSS	1780	84/19	1.601	275	80	
Mockingbird/ACSS	2034.5	72/7	1.681	275	81	
Roadrunner/ACSS	2057	76/19	1.700	275	8A	
Bluebird/ACSS	2156	84/19	1.762	275	82	
Kiwi/ACSS	2167	72/7	1.735	275	84	



RUN COOLER, LONGER

During ANSI C119.4 type testing, DMC Power ACSS Deadends and Splices showed superior resistance stability on all samples through 500 thermal cycles at 250°C-285°C above room temperature. Additional extreme temperature cycling to 325°C was performed for 280 more cycles with all samples averaging 50% cooler than the control and the post-aging tensile load yielding 104% RBS.



ACSS TW CABLE CHART

- ACSS/TW Equal Area size chart is listed below
- ACSS/TW Equal Diameter and Static Wire are on the following page

► Step 1: Select your base connector style

	DEADEND							TERMINAL
	1 PAD	NO PAD	2 PAD	ADJUSTABLE 1 PAD	ADJUSTABLE NO PAD	ADJUSTABLE 2 PAD	SINGLE TERMINAL	DOUBLE TERMINAL
ACSS TW - EA	DL79	DL78	DL77	DL69	DL68	DL67	DL94	DL84
ACSS TW - ED	DQ79	DQ78	DQ77	DQ69	DQ68	DQ67	DQ94	DQ84

		SPL	TEES	TAPS		
	STANDARD	REPAIR	LOOP	REDUCER		IAPS
ACSS TW - EA	DL76	DL95	DL91	DL70	DL93	DL92
ACSS TW - ED	DQ76	DQ95	DQ91	DQ70	DQ93	DQ92

▶ Step 2 & 3: Find the ACSS TW Conductor you're using and select the corresponding outer aluminum BARREL DIE # and CABLE CODE #

(NOTE: Internal Die # required for 2-Stage installation but not used to build the part number)

EQUAL AREA							
ACSS/TW	SIZE (kcmil)	TYPE NO.	STR (Al/St)	CABLE OD	BARREL DIE#	CABLE CODE#	INTERNAL CORE DIE #
Linnet/ACSS/TW	336.4	16	16/7	0.667	150	04	063
Flicker/ACSS/TW	477	13	18/7	0.776	150	15	075
Hawk/ACSS/TW	477	16	18/7	0.798	150	16	075
Hen/ACSS/TW	477	23	20/7	0.820	175	18	088
Dove/ACSS/TW	556.5	16	20/7	0.850	175	22	000
Rook/ACSS/TW	636	13	20/7	0.893	188	33	088
Grosbeak/ACSS/TW	636	16	20/7	0.909	188	34	000
Tern/ACSS/TW	795	7	17/7	0.960	200	44	088
Condor/ACSS/TW	795	13	20/7	0.993	200	46	000
Drake/ACSS/TW	795	16	20/7	1.010	200	40	
Canary/ACSS/TW	900	13	20/7	1.055	200	52	
Rail/ACSS/TW	954	7	32/7	1.061	200	50	100
Cardinal/ACSS/TW	954	13	20/7	1.080	200	52	
Ortolan/ACSS/TW	1033.5	7	32/7	1.102	200	54	
Curlew/ACSS/TW	1033.5	13	22/7	1.132	225	56	
Bluejay/ACSS/TW	1113	7	33/7	1.143	225	58	
Bunting/ACSS/TW	1192.5	7	34/7	1.181	225	62	440
Bittern/ACSS/TW	1272	7	38/7	1.224	225	67	113
Pheasant/ACSS/TW	1272	13	39/19	1.260	225	68	
Dipper/ACSS/TW	1351.5	7	35/7	1.256	225	70	
Lapwing/ACSS/TW	1590	7	36/7	1.358	275	76	
Falcon/ACSS/TW	1590	13	42/19	1.410	275	78	125
Chukar/ACSS/TW	1780	8	38/19	1.445	275	80	
Bluebird/ACSS/TW	2156	8	64/19	1.608	275	82	

ACSS TW CABLE CHART

EQUAL DIAMETER							
ACSS/TW	SIZE (kcmil)	TYPE NO.	STR (Al/St)	CABLE OD	BARREL DIE #	CABLE CODE #	INTERNAL CORE DIE #
Mohawk/ACSS/TW	571.7	13	18/7	0.850	150	03	075
Calumet/ACSS/TW	565.3	16	20/7	0.860	175	06	088
Oswego/ACSS/TW	664.8	16	20/7	0.927	188	12	088
Wabash/ACSS/TW	762.8	16	20/7	0.990	188	18	
Fraser/ACSS/TW	946.7	10	35/7	1.077	188	24	100
Columbia/ACSS/TW	966.2	13	21/7	1.092	188	27	
Suwannee/ACSS/TW	959.6	16	22/7	1.110	200	30	113
Genesee/ACSS/TW	1158	7	34/7	1.165	200	36	100
Catawba/ACSS/TW	1272	5	30/7	1.203	225	42	
Nelson/ACSS/TW	1257.1	7	35/7	1.213	225	45	113
Truckee/ACSS/TW	1372.5	5	30/7	1.248	225	51	113
St. Croix/ACSS/TW	1467.8	5	33/7	1.292	225	60	
Thames/ACSS/TW	1334.6	13	38/19	1.290	275	57	113
Potomac/ACSS/TW	1557.4	7	36/7	1.350	275	72	
Schuylkill/ACSS/TW	1657.4	7	36/7	1.386	275	78	
Pecos/ACSS/TW	1622	13	39/19	1.420	275	81	105
James/ACSS/TW	1730.6	13	34/19	1.470	275	87	125
Athabaska/ACSS/TW	1949.6	7	44/7	1.504	275	90	
Powder/ACSS/TW	2153.8	8	64/19	1.602	275	96	

STATIC WIRE CABLE CHART

Below are some of the most popular Static Wire cable sizes.
All sizes and configurations are possible, contact us for more information.

DN - STATIC WIRE	SIZE / STRANDING	CABLE OD	BREAKING STRENGTH	BARREL DIE#	CABLE CODE#
Galvanized - EHS	5/16"	0.306	11,200	075	28
Alumaweld	7 No. 10	0.306	10,020	075	28
Alumaweld	7 No. 9	0.343	12,630	075	30
Alumaweld	3 No. 6	0.349	10,280	075	30
Galvanized - EHS	3/8"	0.385	15,400	100	34
Alumaweld	7 No. 8	0.385	15,930	100	34
Alumaweld	3 No. 5	0.392	12,230	100	34
Alumaweld	7 No. 7	0.433	19,060	100	36
Galvanized - EHS	1/2"	0.486	26,900	113	38
Alumaweld	7 No. 6	0.486	22,730	113	38
Alumaweld	19 No. 10	0.509	27,190	113	38
Alumaweld	7 No. 5	0.546	27,030	125	40
Alumaweld	19 No. 9	0.572	34,290	125	42

TRANSMISSION TOOLING CHART

- Use the color-coded **BARREL DIE #** associated with your cable type to determine the proper **Head Assembly and Power Unit** combination needed for your job (this is also the second set of digits in the connector part number: DC98-188-34)
- ACSS & ACSR 2-Stage installations will need to reference the INTERNAL CORE DIE # to select tooling for the internal steel sleeve

CABLE TYPE	BARREL DIE #	FITTING O.D.	HEAD ASSEMBLY	INSPECTION GAUGE	POWER UNIT
AAC	125	1-1/4"	DP45HA125 (DLT45CLHA03975)	DP45IG125 (DLT45CLIG03975)	
	150	1-1/2"	DP45HA150 (DLT45CLHA05565)	DP45IG150 (DLT45CLIG05565)	
AAC / ACSR	1/5	1-3/4"	DP45HA175 (DLT45CLHA07155)	DP45IG175 (DLT45CLIG07155)	DP45PU00
	188	1-7/8"	DP45HA188 (DLT45CLHA08745)	DP45IG188 (DLT45CLIG08745)	(DLT45MAPW0000)
AAC	200	2"	DP45HA200 (DLT45CLHA11130)	DP45IG200 (DLT45CLIG11130)	
AAC	225	2-1/4"	DP45HA225 (DLT45CLHA15900)	DP45IG225 (DLT45CLIG15900)	
ACSR	200	2"	DP58HA200 (DLT58CLHA11130)	DP45IG200 (DLT45CLIG11130)	DP58PU00
AAC	275	2-3/4"	DP58HA275 (DLT58CLHA25000)	DP58IG275 (DLT58CLIG25000)	(DLT58MAPW0000)
	063	5/8"	DP85HA063	DP45IG063	
	075	3/4"	DP85HA075 (DLT85CLHA00010)	DP45IG075 (DLT45CLIG00010)	
ACSS/ ACSR	088	7/8"	DP85HA088	DP45IG088	
2-Stage Internal Core Die #	100	1"	DP85HA100 (DLT85CLHA02500)	DP45IG100 (DLT45CLIG02500)	
	113	1-1/8"	DP85HA113	DP45IG113	
	125	1-1/4"	DP85HA125 (DLT85CLHA03975)	DP45IG125 (DLT45CLIG03975)	DP85PU00
	150	1-1/2"	DP85HA150 (DLT85CLHA05565)	DP45IG150 (DLT45CLIG05565)	(DLT85MAPW0001)
ACSS/ ACSR	175	1-3/4"	DP85HA175 (DLT85CLHA07155)	DP45IG175 (DLT45CLIG07155)	
2-Stage Outer Barrel	188	1-7/8"	DP85HA188 (DLT85CLHA08745)	DP45IG188 (DLT45CLIG08745)	
	200	2"	DP85HA200 (DLT85CLHA11130)	DP45IG200 (DLT45CLIG11130)	
ACSS/ ACSR	225	2-1/4"	DP85HA225 (DLT85CLHA15900)	DP45IG225 (DLT45CLIG15900)	
Single & 2-Stage Outer Barrel	275	2-3/4"	DP85HA275 (DLT85CLHA25000)	DP58IG275 (DLT58CLIG25000)	

PUMP TYPE	ELECTRIC - DP45EP00	GAS - DP45GP00
(See page 9)	(DLT12MAPE1000)	(DLT17MAPE1001)

FULL TENSION ORDERING NOMENCLATURE

Creating your Full Tension Connectors is easy as 1 - 2 - 3 - 4

► Step 1: Select your base connector style (ex: **DB97** – AAC Dual Pad Deadend)

► Step 2 & 3: Find the specific conductor you're using and take note of the BARREL DIE # and the CABLE CODE # (ex: AAC Magnolia – BARREL DIE # 200; CABLE CODE # 30)

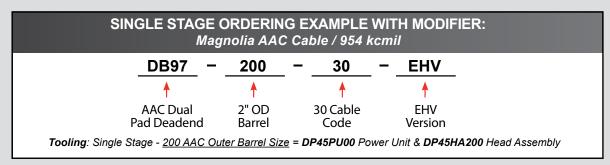
► Step 4: Add any additional part modifiers (multiple suffixes can be applied)

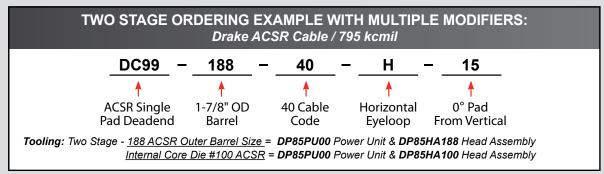
OTHER OPTIONS						
No Terminal	NT					
Horizontal Eyeloop	Н					
EHV	EHV					
Bolt Package	BK					
2 Conductor Spacing	XS					

PAD OPTIONS						
2", 2H Pad E1						
3", 4H Pad	E2					
4", 4H Pad	E3					
5", 6H Pad	E4					
6", 6H Pad	E5					

TOTAL ANGLE	
DEADEND TO JUMPER MESAURED FROM VERTICAL	
00°	00
15°	15
45°	45
Custom Angle	Enter Angle

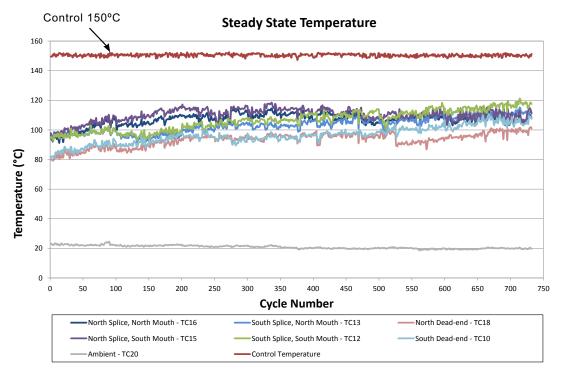
Using the three numbers from steps 1, 2 & 3 (and any optional part modifiers) simply link the numbers together with a "-" between them to create your custom Full Tension Connector





TESTED & CERTIFIED FULL

DMC Power's High Temperature Single Stage (one die) system has been proven to meet even the most aggressive maximum operating temperature of ACSR conductors. Thermal Mechanical testing at the elevated temperature of 150°C and under 25% tension shows excellent stability after 500 cycles with sample connector temperatures running 25% cooler than the control conductor. This allows for NERC facility rating compliance for normal and emergency operations.

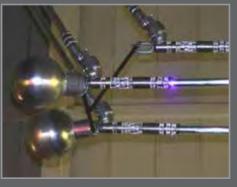


SUPERIOR DESIGN

EXTENSIVE TESTING ASSURES PEAK



CURRENT CYCLE



RIV/CORONA



FREEZE/THAW

TENSION CONNECTORS

Kinectrics Lab independently type tested DMC Power's swaged connectors on various sizes of ACSR & ACSS conductors. All test connectors, as tested, met the acceptance criteria of their specific governing standard. They are as follows:

- Class A, Current Cycle Test (500 cycles) as per ANSI C119.4 on swaged connectors connected to ACSR Bluebird conductor.
- Class AA, Current Cycle Test (500 cycles) as per ANSI C119.4 on swaged connectors connected to ACSR Bluebird conductor. Selected connectors were exposed to a total of 1000 current cycles.
- Mechanical Maximum Load Tests as per ANSI C119.4 on swaged connectors connected to ACSR Linnet, Drake and Bluebird conductors.
- Mechanical Sustained Load Tests as per ANSI C119.4 on swaged connectors connected to ACSR Linnet, Drake and Bluebird conductors.
- Sheave and Pullout Test sequence as per Kinectrics procedure on a swaged connector installed on ACSR Drake conductor.
- Corona and RIV Tests on swaged transmission connectors were conducted per NEMA CC1 up to 765 kV with added corona-control devices as outlined in report DMCP-0120EHV
- Sheave and Pullout Test sequence as per Kinectrics procedure on a swaged connector connected to ACSS Drake conductor.
- Class AA, Current Cycle Test (500 cycles) as per ANSI C119.4 on swaged connectors connected to ACSS Falcon conductor.
- Thermo-Mechanical Cycle Test as per Kinectrics procedure on swaged connectors connected to ACSS Drake conductor.

The mechanical and current cycling tests were performed on ACSR conductors January 16th, 2012 through January 14th, 2013 & ACSS conductors on April 24, 2014 through November 19, 2014.

Results are recorded in Kinectrics Test Reports Number K-419340-RC-0001 through K-419340-RC-0008 and K-419515-RC-0003, K-419515-RC-0004 and K-419515-RC-0008.

PERFORMANCE IN ALL ENVIRONMENTS



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